

**Connecticut Permanent Long-Term Bridge Monitoring  
Network Volume 6: Monitoring of a Continuous Plate  
Girder Bridge with Load Restrictions – Route 15  
Over the Housatonic River in Stratford (Bridge #761)**

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# SI\* (MODERN METRIC) CONVERSION FACTORS

## APPROXIMATE CONVERSIONS TO SI UNITS

| Symbol   | When You Know              | Multiply By                 | To Find                     | Symbol            |
|--|----------------------------|-----------------------------|-----------------------------|-------------------|
| <b>LENGTH</b>  |                            |                             |                             |                   |
| in   | inches                     | 25.4                        | millimeters                 | mm                |
| ft   | feet                       | 0.305                       | meters                      | m                 |
| yd   | yards                      | 0.914                       | meters                      | m                 |
| mi   | miles                      | 1.61                        | kilometers                  | km                |
| <b>AREA</b>  |                            |                             |                             |                   |
| in <sup>2</sup>  | square inches              | 645.2                       | square millimeters          | mm <sup>2</sup>   |
| ft <sup>2</sup>  | square feet                | 0.093                       | square meters               | m <sup>2</sup>    |
| yd <sup>2</sup>  | square yard                | 0.836                       | square meters               | m <sup>2</sup>    |
| ac   | acres                      | 0.405                       | hectares                    | ha                |
| mi <sup>2</sup>  | square miles               | 2.59                        | square kilometers           | km <sup>2</sup>   |
| <b>VOLUME</b>  |                            |                             |                             |                   |
| fl oz  | fluid ounces               | 29.57                       | milliliters                 | mL                |
| gal  | gallons                    | 3.785                       | liters                      | L                 |
| ft <sup>3</sup>  | cubic feet                 | 0.028                       | cubic meters                | m <sup>3</sup>    |
| yd <sup>3</sup>  | cubic yards                | 0.765                       | cubic meters                | m <sup>3</sup>    |
| NOTE: volumes greater than 1000 L shall be shown in m <sup>3</sup> |                            |                             |                             |                   |
| <b>MASS</b>  |                            |                             |                             |                   |
| oz   | ounces                     | 28.35                       | grams                       | g                 |
| lb   | pounds                     | 0.454                       | kilograms                   | kg                |
| T  | short tons (2000 lb)       | 0.907                       | megagrams (or "metric ton") | Mg (or "t")       |
| <b>TEMPERATURE (exact degrees)</b>                                 |                            |                             |                             |                   |
| °F   | Fahrenheit                 | 5 (F-32)/9<br>or (F-32)/1.8 | Celsius                     | °C                |
| <b>ILLUMINATION</b>  |                            |                             |                             |                   |
| fc   | foot-candles               | 10.76                       | lux                         | lx                |
| fl   | foot-Lamberts              | 3.426                       | candela/m <sup>2</sup>      | cd/m <sup>2</sup> |
| <b>FORCE and PRESSURE or STRESS</b>                                |                            |                             |                             |                   |
| lbf  | poundforce                 | 4.45                        | newtons                     | N                 |
| lbf/in <sup>2</sup>  | poundforce per square inch | 6.89                        | kilopascals                 | kPa               |

## APPROXIMATE CONVERSIONS FROM SI UNITS

| Symbol                              | When You Know               | Multiply By | To Find                    | Symbol              |
|-------------------------------------|-----------------------------|-------------|----------------------------|---------------------|
| <b>LENGTH</b>                       |                             |             |                            |                     |
| mm                                  | millimeters                 | 0.039       | inches                     | in                  |
| m                                   | meters                      | 3.28        | feet                       | ft                  |
| m                                   | meters                      | 1.09        | yards                      | yd                  |
| km                                  | kilometers                  | 0.621       | miles                      | mi                  |
| <b>AREA</b>                         |                             |             |                            |                     |
| mm <sup>2</sup>                     | square millimeters          | 0.0016      | square inches              | in <sup>2</sup>     |
| m <sup>2</sup>                      | square meters               | 10.764      | square feet                | ft <sup>2</sup>     |
| m <sup>2</sup>                      | square meters               | 1.195       | square yards               | yd <sup>2</sup>     |
| ha                                  | hectares                    | 2.47        | acres                      | ac                  |
| km <sup>2</sup>                     | square kilometers           | 0.386       | square miles               | mi <sup>2</sup>     |
| <b>VOLUME</b>                       |                             |             |                            |                     |
| mL                                  | milliliters                 | 0.034       | fluid ounces               | fl oz               |
| L                                   | liters                      | 0.264       | gallons                    | gal                 |
| m <sup>3</sup>                      | cubic meters                | 35.314      | cubic feet                 | ft <sup>3</sup>     |
| m <sup>3</sup>                      | cubic meters                | 1.307       | cubic yards                | yd <sup>3</sup>     |
| <b>MASS</b>                         |                             |             |                            |                     |
| g                                   | grams                       | 0.035       | ounces                     | oz                  |
| kg                                  | kilograms                   | 2.202       | pounds                     | lb                  |
| Mg (or "t")                         | megagrams (or "metric ton") | 1.103       | short tons (2000 lb)       | T                   |
| <b>TEMPERATURE (exact degrees)</b>  |                             |             |                            |                     |
| °C                                  | Celsius                     | 1.8C+32     | Fahrenheit                 | °F                  |
| <b>ILLUMINATION</b>                 |                             |             |                            |                     |
| lx                                  | lux                         | 0.0929      | foot-candles               | fc                  |
| cd/m <sup>2</sup>                   | candela/m <sup>2</sup>      | 0.2919      | foot-Lamberts              | fl                  |
| <b>FORCE and PRESSURE or STRESS</b> |                             |             |                            |                     |
| N                                   | newtons                     | 0.225       | poundforce                 | lbf                 |
| kPa                                 | kilopascals                 | 0.145       | poundforce per square inch | lbf/in <sup>2</sup> |

\*SI is the symbol for the International System of Units. Appropriate rounding should be made to comply with Section 4 of ASTM E380. (Revised March 2003)

# Table of Contents

|  |     |
|--|-----|
| Title Page.....                            | i   |
| Disclaimer.....                            | ii  |
| Technical Report Documentation Page.....   | iii |
| Metric Conversion Factors .....            | iv  |
| Table of Contents.....                     | v   |
| Introduction .....                         | 1   |
| Objectives and Scope of Study .....        | 2   |
| Instrumentation and Data Acquisition ..... | 3   |
| Analysis of Monitoring System .....        | 4   |
| Conclusions .....                          | 5   |
| Acknowledgements.....                      | 5   |
| References .....                           | 7   |

## LIST OF FIGURES

|   |   |
|---|---|
| Figure 1. Aerial View of the Sikorsky Bridge.....         | 2 |
| Figure 2. Sensor Locations along the Sikorsky Bridge..... | 3 |

# **Monitoring of a Continuous Plate Girder Bridge with Load Restrictions – Route 15 over the Housatonic River in Stratford (Bridge #761)**

## **INTRODUCTION**

The Sikorsky Bridge (NBI # 761), located in the towns of Stratford & Milford, Connecticut is so named because of its proximity to the Sikorsky aircraft plant in Stratford, Connecticut. It carries Route 15 over the Housatonic River. Figure 1 shows the aerial view of the bridge. A project to replace the existing structure began in 2000, and the new bridge was opened to traffic in 2003. The total length of this bridge is 548.6 m (1800 ft), which is divided into five continuous spans, supported by structural steel plate girders with a composite concrete deck. The girders are 3.5 m (11 ft. 6 in.) deep except near the piers where they have haunches and are at a maximum depth of 4.8 m (15 ft. 9 in.). The substructure is made up of post-tensioned pier caps, concrete columns (2 columns per pier cap), and concrete footings resting on six-foot diameter drilled shafts which are embedded in rock sockets. The width of a typical span is 40.09 m (131 ft. 6 in.). There are six lanes having left and right shoulders along with a 3 m pedestrian walkway/bikeway. The bridge has a concrete deck with an asphaltic wearing surface.



Figure 1. Aerial View of the Sikorsky Bridge

Route 15 travelling over the bridge is classified as a limited access highway. Commercial vehicles, trailers, towed vehicles, busses, any vehicle that exceeds 7500 pounds, and any vehicle that exceeds twenty-four feet in length, seven feet six inches in width, and/or eight feet in height are prohibited from Route 15 (Connecticut DOT). Thus, traffic excitation on the Sikorsky Bridge is mainly due to cars.

## **OBJECTIVES AND SCOPE OF STUDY**

The objective of this study was to use the initial bridge monitoring system developed for this load restricted bridge to expand the knowledge of the development and implementation of structural health monitoring systems on a series of bridges in Connecticut. The experiences from this particular bridge lead to the development of a set of specifications for highway bridge

structural health monitoring data (Trivedi, 2009; Trivedi and Christenson, 2009; Prusaczyk, et al., 2011; Prusaczyk, 2011). This report describes the bridge monitoring system installed and provides an analysis of the data provided by this monitoring system.

## INSTRUMENTATION AND DATA ACQUISITION

The bridge monitoring system was installed in 2007. The long term monitoring system consists of 4 LVDTs (linear variable differential transformers) as displacement transducers, 22 accelerometers, 6 tilt-meters and 16 strain gages to measure expansion joint movement, bridge accelerations, pier tilts and beam strains, respectively. These sensors are located along the length of the bridge as indicated in Figure 2.

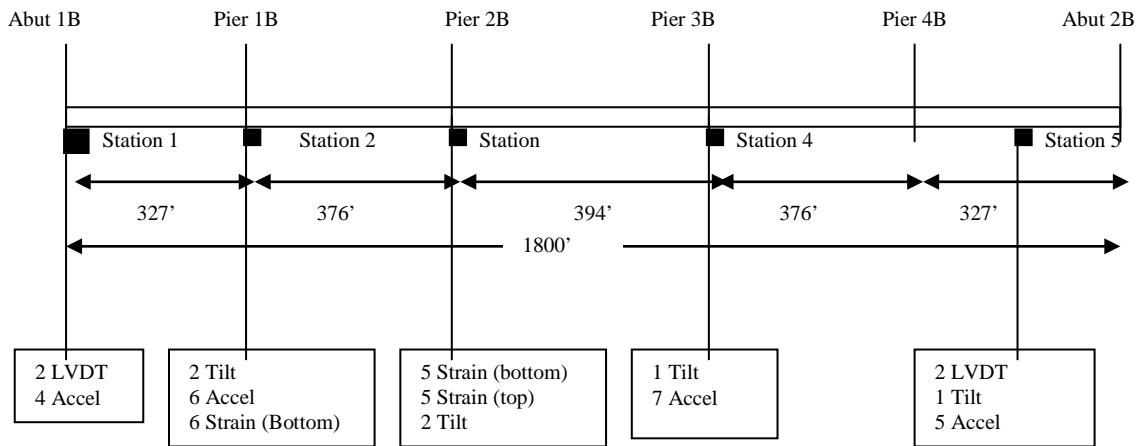


Figure 2. Sensor Locations along the Sikorsky Bridge

The accelerometers installed are PCB Inc. model 392c, which are integrated circuit piezoelectric (ICP), seismic, and uniaxial. Their measurement range is 2.5 g peak with a bandwidth of 0.01 Hz to 1200 Hz. The full bridge strain gages are manufactured by Hitec Corporation and have a



350 Ohm gage resistance. The LVDTs have a measurement range of 7.11 cm (2.8 inches) and are intended for static measurements. They are manufactured by Unimeasure. The uniaxial tilt meters have a measurement range of  $\pm 3$  degrees and are also intended for static measurements. Applied Geomechanics manufactures these tilt meters.

There are five data acquisition boxes located along the length of the bridge collecting signals from a number of sensor channels post any signal conditioning of these sensors. The signal conditioners are DI-75B 5B module expanders manufactured by DATAQ. No anti-aliasing (AA) filters are present, and gain settings are in steps of 10, 5, 2.5 & 1.25 V. The 14-bit data acquisition units (DI-720 by DATAQ) digitize the analog signals. The data acquisition units are connected to the main computer through Ethernet Data and are accessed and analyzed remotely.

## **ANALYSIS OF MONITORING SYSTEM**

Prior to monitoring of the bridge, an analysis of the bridge monitoring system was conducted. It was identified that the as-built system has various issues needing to be addressed. These are summarized below.

- Anti-aliasing filters are not present on any of the accelerometers' measurements. Aliasing is observed on these measurements. As a result, the acceleration data is corrupted and not useful for any monitoring purposes. Anti-aliasing filters should be installed prior to digitizing the acceleration signals.

- All measurements are characterized by low signal-to-noise ratios. This is a result of the long cable lengths required prior to digitizing the sensor signals, coupled with small measured responses and a 14-bit analog-to-digital converter in the data acquisition module. Multiple data acquisition modules were initially used to minimize the cable lengths as best as possible, and this cannot likely be further improved from the original design. The sensors, in particular accelerometers, can potentially be switched out for more sensitive accelerometers, with a smaller range. Additionally, the 14-bit analog-to-digital converter could be upgraded to a 16-bit or 24-bit converter.
- Temperature measurements on the bridge are not available. While the full-bridge strain sensors have temperature compensation, the displacement measurements of the abutment would be further enhanced with a temperature measurement. Further, it has been shown that environmental conditions, mainly temperature, can affect various calculated damage measurements in bridge health monitoring. Surface mounted temperature transducers are suggested to enhance the existing monitoring system.

## **CONCLUSIONS**

A bridge monitoring system was successfully installed on a continuous span steel plate girder bridge with a composite deck and load restrictions. An analysis of the bridge monitoring system identified issues with aliasing, low signal-to-noise ratios and no temperature measurements. Prior to monitoring the performance and structural health of the bridge, these issues will need to be resolved.

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The U.S. Government and the Connecticut Department of Transportation do not endorse products or manufacturers.

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