



Connecticut Department of Energy and Environmental Protection



National Emission Standards for Hazardous Air Pollutants for Reciprocating Internal Combustion Engines (RICE Rule)



40 CFR 63 Subpart ZZZZ

**Major Source New Emergency Spark Ignition 4-Stroke Lean Burn
Engine $250 \leq \text{Horsepower} \leq 500$**



Connecticut Department of Energy and Environmental Protection

Continuous Compliance Requirements

- Emergency engines ≤ 500 HP located at major sources currently do not have any standards specified in the RICE rule.
- However, engines must meet NSPS requirements and any State emergency engine requirements.



Photo credit: EPA



Connecticut Department of Energy and Environmental Protection

Spark Ignition New Source Performance Standards (SI NSPS)

You are subject to the SI NSPS (40 CFR 60 Subpart JJJJ) if your emergency engine was:

–Constructed (**ordered***) after June 12, 2006 **AND** manufactured on/after January 1, 2009

OR

–Modified/reconstructed after June 12, 2006.



*NOTE: For the purposes of this rule, the date that construction commences is the date the engine is ordered by the owner or operator.



Spark Ignition New Source Performance Standards (SI NSPS)

If you are subject to the SI NSPS, you must meet these requirements:

- **Emission and Operating Limits, Testing Requirements:**

- See Table

- Must meet these standards for the life of the engine

- **Fuel Requirements:**

- Gasoline engines must use gas that meets the sulfur limit: cap of 80 ppm/gal



Spark Ignition New Source Performance Standards (SI NSPS)

If you are subject to the SI NSPS, you must meet these requirements:

•Compliance Requirements:

If you have a *certified* engine:

- Install, configure, operate and maintain engine according to manufacturer's instructions
- If you do not operate/maintain according to manufacturer's instructions:
 - Keep maintenance plan and maintenance records, operate consistent with good air pollution control practices
 - Conduct initial performance test and retest if engine is rebuilt or undergoes major repair or maintenance

If you have a *non-certified* engine:

- Maintenance plan
- Conduct initial performance test and retest if engine is rebuilt or undergoes major repair or maintenance

•Recordkeeping/Reporting:

- Install non-resettable hour meter if your engine does not meet the non-emergency standards and:
 - HP<500 built on/after January 1, 2011 or
 - 500 HP built on/after July 1, 2010
- Documentation of certification (EPA Certificate of Conformity)
- Records of engine maintenance
- Record hours of operation
- Initial notification for non-certified engines if HP=500
- Notification of Intent to Conduct Performance Testing 30 days prior to test
- Results of performance testing within 60 days of test



Engine Certification



Photo credit: EPA



Connecticut Department of Energy and Environmental Protection

EPA Certificate of Conformity

	UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2012 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT OF 1990	OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105	
Certificate Issued To: Generac Power Systems, Inc. (U.S. Manufacturer or Importer) Certificate Number: CGNXB06.82NN-012	Effective Date: 10/26/2011 Expiration Date: 12/31/2012	 Byron J. Burker, Acting Division Director Compliance Division	Issue Date: 10/26/2011 Revision Date: N/A
Manufacturer: Generac Power Systems, Inc. Engine Family: CGNXB06.82NN Certificate Number: CGNXB06.82NN-012 Certification Type: Stationary (Part 60) Fuel: Natural Gas (CNG/LNG) Emission Standards: NMHC + NOx (g/kW-hr) : 13.4 CO (g/kW-hr) : 519 HC + NOx (g/kW-hr) : 13.4 Emergency Use Only: Y			
<p>Pursuant to Section 213 of the Clean Air Act (42 U.S.C. section 7547) and 40 CFR Part 60, 1065, 1068, and 60 (stationary only and combined stationary and mobile) and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following nonroad engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.</p> <p>This certificate of conformity covers only those new nonroad spark-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60. This certificate of conformity does not cover nonroad engines imported prior to the effective date of the certificate.</p> <p>It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068.20 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void <i>ab initio</i> for other reasons specified in 40 CFR Part 60.</p> <p>This certificate does not cover large nonroad engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.</p>			

Photo credit: EPA

Engine Category	Date Constructed/Reconstructed/Manufactured	Size/Engine Type/Fuel	Emission Standards	Importing/Installing Reqs ⁶	Compliance Requirements				Notification, Reports, and Records Requirements	General Provisions (40 CFR part 60)
					Engines being operated and maintained in a certified manner ²		Engines being operated and maintained in a non-certified manner ³			
					General Compliance	Performance Testing	General Compliance	Performance Testing		
SI ICE >25 HP	Commenced construction after 6/12/2006 and manufactured on or after 1/1/2009	Gasoline	60.4231(b) 60.4233(b)	60.4236(c), (d)	If using AFRC: 60.4243(g) 40 CFR part 1068, subparts A-D. 60.4243(d)	None	60.4243(a)(2)(ii) If using AFRC: 60.4243(g)	60.4243(a)(2)(ii) ⁶ 60.4244	60.4245(a), (b), (e)	60.4246 Table 3
		All except gasoline and rich burn LPG	60.4233(e) ⁵ Table 1	60.4236(c)	If using AFRC: 60.4243(g) Certified: 60.4243(b)(1) Non-certified: 60.4243(b)(2)	If natural gas engine and using propane as alternative fuel for >100 hrs/yr: 60.4243(e) Non-Certified: 60.4243(b)(2)(i) ⁵ , 60.4244		All Engines: If natural gas engine and using propane as alternative fuel for >100 hrs/yr: 60.4243(e) 60.4244 Certified: 60.4243(a)(2)(ii) Non-Certified: 60.4243(b)(2)(i) ⁵	60.4245(a), (b), (e) If natural gas engine and using propane as alternative fuel solely during emergency operations: 60.4243(e)	
						60.4245(a), (b), (e)				
Modified/Reconstructed	Modified or reconstructed after 6/12/2006	Gasoline	60.4233(f)(2)	None	If using AFRC: 60.4243(g) 60.4243(i)				60.4245(a), (b), (d), (e)	
		Natural gas and lean burn LPG	60.4233(f)(4)							

¹Facilities with engines that are acting as temporary replacement units and that are located at a stationary source for <1 year and that have been properly certified as meeting the standards that would be applicable to such engine under the appropriate nonroad engine provisions, are not required to meet any other provisions under this rule with regard to such engines.

²If you operate and maintain the certified engine and control device according to the manufacturer's emission-related instructions, you are operating in a certified manner.

³If you do not operate and maintain the certified engine and control device according to manufacturer's emission-related instructions, your engine will be considered a non-certified engine.

⁴Owners and operators of ICE with a maximum engine power >19 KW (25 HP) and <75 KW (100 HP) manufactured prior to January 1, 2011, that were certified to the standards in Table 1 to the rule applicable to engines with a maximum engine power ≥100 HP and <500 HP, may optionally choose to meet those standards.

⁵If you own/operate an engine that is ≤500 HP and you purchase a non-certified engine or you do not operate and maintain your certified engine and control device according to the manufacturer's emission-related instructions, you are required to perform initial performance testing as indicated in this slide, but you are not required to conduct subsequent performance testing unless the engine is rebuilt or undergoes major repair or maintenance. A rebuilt ICE means an engine that has been rebuilt as that term is defined in 40 CFR 94.11(a).

⁶The requirements of this section do not apply to ICE that have been modified or reconstructed, and they do not apply to engines that were removed from one existing location and reinstalled at a new location.



NSPS Emergency Engine Requirements

- No limits on hours of operation for emergency service
 - Do not operate the engine for more than 30 minutes before the emergency condition is expected to occur; terminate engine operation immediately upon notification that the emergency condition is no longer imminent.
 - 100 hours/year allowed for:
 - Maintenance checks and readiness testing
 - 50 of the 100 hours can be used for non-emergency purposes
 - Cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity
- Note: If operation in response to a deviation of voltage from the electricity supplier to the premises does not qualify as emergency operation under the rule, the unit may operate for up to 50 hours/year as part of the non-emergency operation allowance as long as the engine is not used for peak shaving or as part of a financial arrangement with another entity. Contact EPA if you have any questions. The following are examples of when a voltage deviation might be considered an emergency:
- » Voltage deviation at a hospital which disrupts normal operations
 - » Deviation in power to a 911 call center
 - » Power disruption at a shopping mall which affects lighting and prevents shoppers from exiting the building safely
- If an emergency engine operates for more than allowable hours for non-emergency purposes, it will need to meet all non-emergency engine requirements.

*Engines located in Connecticut must also meet State requirements for emergency engines.



CT Emergency Engine Requirements

According to Sec. 22a-174-22(a)(3) of the RCSA, “emergency engine” means a stationary reciprocating engine or a turbine engine which:

- Provides mechanical/electrical power only during periods of
 - testing and scheduled maintenance or
 - during an emergency or
 - in accordance with a contract ensuring electricity for use within the state of CT during an OP-4, Step 6 event
- Does not include an engine for which the owner/operator is party to any other agreement to sell electrical power from such engine to an electricity supplier, or otherwise receives any reduction in the cost of electrical power for agreeing to produce power during periods of reduced voltage or reduced power availability.

Note: Engines operating under RCSA Sections 22a-174-3b and 3c must comply with additional requirements



Emergency Engine Requirements

Federal Only	Common to Both	State Only
<ul style="list-style-type: none"> •100 hr/yr limit: <ul style="list-style-type: none"> -Testing and maintenance checks -Readiness testing •50 hr/yr of the 100 hr/yr limit: <ul style="list-style-type: none"> -Non-emergencies if no financial arrangement 	<ul style="list-style-type: none"> •Emergency hrs of operation: no limit (unless subject to 22a-174-3b or 3c) •Engine cannot be used as part of any other agreement or financial arrangement with another entity 	<ul style="list-style-type: none"> •Only operate during emergencies, maintenance/scheduled testing, or during an OP-4, Step 6 event If operating under RCSA Sec. 22a-174-3b: <ul style="list-style-type: none"> •Emergency hrs of operation: 300 hr/yr limit •Any nongaseous fuel consumed by engine shall not exceed sulfur content of 0.0015%, dry basis If operating under RCSA Sec. 22a-174-3c: <ul style="list-style-type: none"> No restriction on hrs of use or fuel sulfur content, however total facility purchases of fuel are extremely limited



By when must I comply with the rule?

Upon startup



Photo credit: EPA



Connecticut Department of Energy and Environmental Protection

Where do I send notifications and reports?



EPA REGION 1:

US Environmental Protection Agency

5 Post Office Square, Suite 100, Mail code: OES04-2

Boston, MA 02109-3912

Attention: Air Clerk

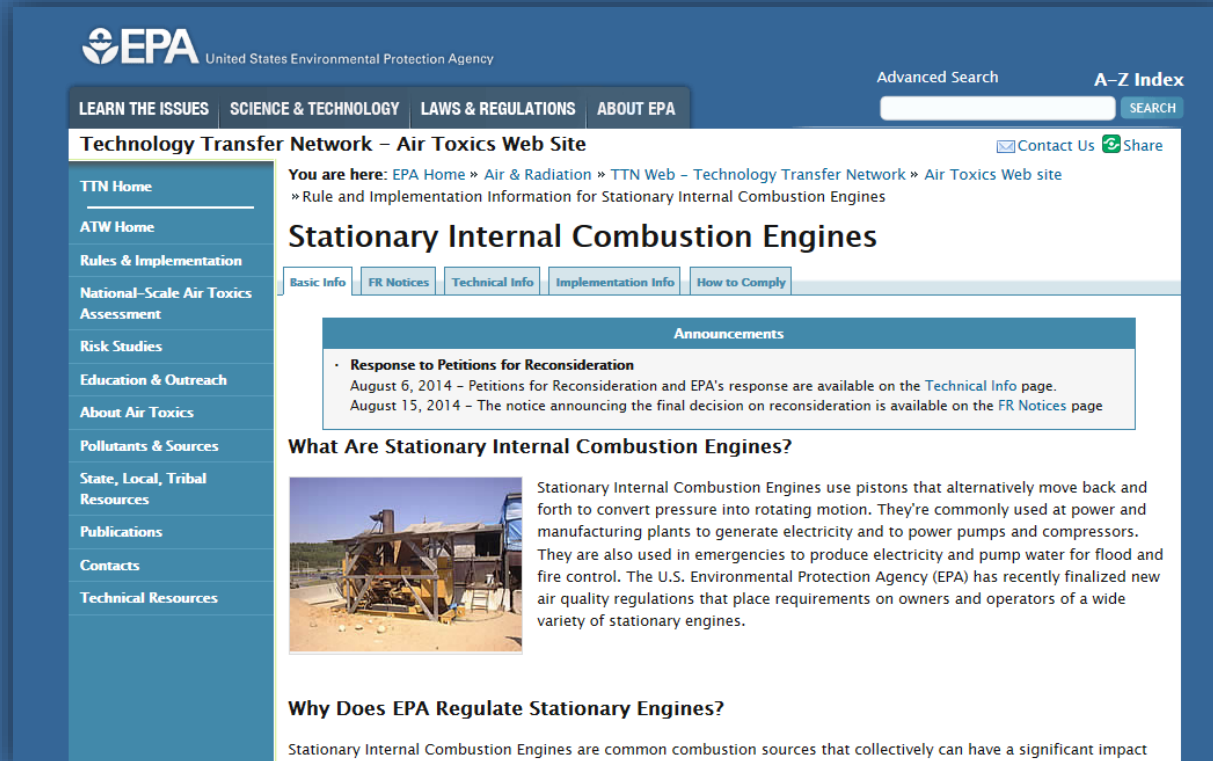


Connecticut Department of Energy and Environmental Protection

Visit the EPA RICE Compliance Page

www.epa.gov/ttn/atw/icengines

- ▶ Fact sheets
- ▶ Regulations
- ▶ Example notifications
- ▶ Announcements
- ▶ Q & A documents
- ▶ Testing advice
- ▶ Recorded webinars
- ▶ ...and more!



The screenshot shows the EPA website's Technology Transfer Network (TTN) page for Air Toxics Web Site. The page is titled "Stationary Internal Combustion Engines" and features a navigation menu on the left with options like "TTN Home", "ATW Home", "Rules & Implementation", "National-Scale Air Toxics Assessment", "Risk Studies", "Education & Outreach", "About Air Toxics", "Pollutants & Sources", "State, Local, Tribal Resources", "Publications", "Contacts", and "Technical Resources". The main content area includes a breadcrumb trail: "You are here: EPA Home » Air & Radiation » TTN Web - Technology Transfer Network » Air Toxics Web site » Rule and Implementation Information for Stationary Internal Combustion Engines". Below this is a section for "Announcements" with a bullet point: "Response to Petitions for Reconsideration" dated August 6, 2014, and another dated August 15, 2014. A section titled "What Are Stationary Internal Combustion Engines?" includes a photograph of a large industrial engine and a text description: "Stationary Internal Combustion Engines use pistons that alternatively move back and forth to convert pressure into rotating motion. They're commonly used at power and manufacturing plants to generate electricity and to power pumps and compressors. They are also used in emergencies to produce electricity and pump water for flood and fire control. The U.S. Environmental Protection Agency (EPA) has recently finalized new air quality regulations that place requirements on owners and operators of a wide variety of stationary engines." A section titled "Why Does EPA Regulate Stationary Engines?" begins with the text: "Stationary Internal Combustion Engines are common combustion sources that collectively can have a significant impact".



Connecticut Department of Energy and Environmental Protection

Take Aways

Engine Type:

- A new or reconstructed emergency SI 4SLB engine at a major source having a site rating of greater than or equal to 250 horsepower and less than or equal to 500 horsepower

Compliance Requirements:

- Must meet NSPS requirements and State emergency engine requirements.

CT Emergency Engine Requirements

- Emergency hrs of operation: no limit (unless subject to 22a-174-3b or 3c)
- Engine cannot be used as part of any other agreement or financial arrangement with another entity
- Only operate during emergencies, maintenance/scheduled testing, or during an OP-4, Step 6 event

If operating under RCSA Sec. 22a-174-3b:

- Emergency hrs of operation: 300 hr/yr limit
- Any nongaseous fuel consumed by engine shall not exceed sulfur content of 0.0015%, dry basis

If operating under RCSA Sec. 22a-174-3c:

- No restriction on hrs of use or fuel sulfur content, however total facility purchases of fuel are extremely limited



Take Aways

NSPS:

- Comply with SI NSPS, if applicable
- NSPS emergency engine requirements:
 - Emergency hours of operation: no limit
 - 100 hours/year allowed for:
 - Maintenance checks and readiness testing
 - 50 of the 100 hours can be used for non-emergency situations
 - Cannot be used for peak shaving, non-emergency demand response, or to supply power as part of a financial arrangement with another entity
- If an emergency engine operates for more than allowable hours for non-emergency purposes, it will need to meet all non-emergency engine requirements.

Compliance Date:

- Upon startup

