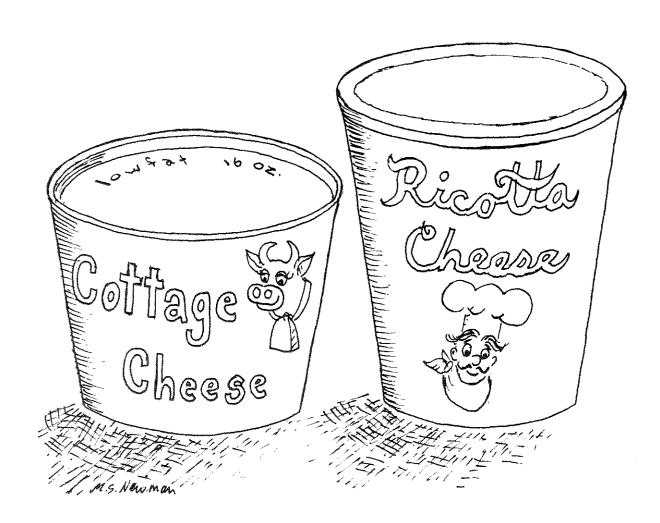
# Quality of **COTTAGE CHEESE AND RICOTTA CHEESE**

A Cooperative Study by the Connecticut Department of Agriculture and The Connecticut Agricultural Experiment Station

By Lester Hankin, Donald Shields, and J. Gordon Hanna



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### QUALITY OF COTTAGE CHEESE AND RICOTTA CHEESE

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The average annual consumption of cottage cheese in the United States is about 5 pounds per person (3), indicating it is popular among a large segment of the population. It is eaten without further preparation as well as used as an ingredient in other foods.

Cottage cheese is a soft uncured cheese usually made from skim milk. Lactic acid bacteria and associated Leuconostoc species are added to the milk to produce acid which precipitates the casein. the major protein in milk, and forms the curd. The lactic acid bacteria and Leuconostocs also produce compounds that give the cheese characteristic flavor. Sometimes the enzyme rennet is combined with the bacteria to form the curd.

After the milk curdles or sets it is cut into cubes and heated (to about 130-135 F). The duration of heating depends on such factors as acidity and milk solids content and determines the characteristics of the curd. After heating, which destroys the lactic acid bacteria and any rennet, the whey (the liquid portion of milk after the curd forms) is drained and the curd is washed with cool water, then ice water, and the water drained.

Finally, the "dressing", salt, cream, stabilizer or other additives, is mixed with the curd. Fruit or vegetables may also be

added at this time. The amount and type of dressing selected depends on the type of product desired (lowfat, regular). The finished cottage cheese is then packed into containers and refrigerated.

The above is only a general description of cottage cheese manufacture; manufacturers have variations for their particular products.

The various designations of curd sizes including large, small, California, pot, etc., generally indicate only the size of the curd particles. This is determined during manufacture by the spacing of the wire blades used to cut the original curd. For large curd cottage cheese the curd is cut into half-inch cubes or larger; California and pot style are usually large curd. For small curd, one-fourth-inch size cubes are cut. Sometimes the cheese is made into whipped cottage cheese.

Some labels declare the salt content; others state that no salt was added. Usually the label states only that salt was added but not the amount; up to 1% may be used in regular creamed cottage cheese.

According to Federal regulations (2) regular creamed cottage cheese must not exceed 80% moisture and must contain a minimum of 4% fat. To be labeled a dry curd cheese it must contain less than 0.5% fat. Lowfat cottage cheese must contain between

Table 1. Code period, age, keeping quality, microbial contaminants, acidity, and declared additives in cottage cheese

|                |   | Code           | Age at         | Keening                     | Ť                   |                   |
|----------------|---|----------------|----------------|-----------------------------|---------------------|-------------------|
| Sample         | Brand, % fat, curd type or style  | period         | purchase       | quality                     | Yeasts              | Molds             |
| number         |   | (days)         | (days)         | (days)                      | (no./g)             | (n <b>o./g)</b>   |
| 1              | A & P, 4%, large  | 25             | 9              | 25                          | <10                 | <10               |
| 2              | A & P, 4%, large  | 25             | 23             | 25                          | <10                 | <10               |
| 3              | A & P, 4%, small  | 25             | 27             | 271                         | <10                 | <10               |
| 4              | A & P, 4%, small  | 25             | 14             | 25                          | <10                 | <10               |
| 5`             | A.C. Petersen Farms, 4%   | 20             | 14             | 19                          | 680                 | 50                |
| 6              | A.C. Petersen Farms, 4%   | 20             | 11             | 20                          | 430                 | <10               |
| 7              | Axelrod's, 4%, chunk, all natural   | 25             | 12             | 25                          | 190                 | <10               |
| 8              | Axelrod's, 4%, chunk, all natural   | 25             | 14             | 25                          | <10                 | <10               |
| 9              | Axelrod's, 4%, small, all natural   | 25             | 21             | 25                          | <10                 | <10               |
| 10             | Axelrod's, 4%, small, all natural Axelrod's, 4%, pot, all natural Axelrod's, 4%, pot, all natural   | 25             | 24             | 25                          | <10                 | <10               |
| 11             |   | 25             | 18             | 25                          | 20                  | <10               |
| 12             |   | 25             | 18             | 25                          | 100                 | <10               |
| 13             | Axelrod's, 4%, whipped, all natural Axelrod's, 4%, whipped, all natural   | 25             | 23             | 25                          | 110                 | <10               |
| 14             |   | 25             | 18             | 25                          | <10                 | <10               |
| 15<br>16<br>17 | Axelrod's, Easy Dieter, 1%, lowfat<br>Axelrod's, Easy Dieter, 1%, lowfat<br>Axelrod's, less than 1/2%, dry curd, no salt added                    | 25<br>25       | 22<br>9        | 25<br>25                    | <10<br>240          | <10<br>10         |
| 18<br>19       | Axelrod's, less than 1/2%, dry curd, no sait added Axelrod's, 4%, pineapple   | 25<br>25<br>25 | 17<br>27<br>17 | 25<br>27 <sup>1</sup><br>25 | <10<br>80<br><10    | <10<br><10<br><10 |
| 20             | Axelrod's, 4%, pineapple  | 25             | 13             | 25                          | <10                 | <10               |
| 21             | Axelrod's, 4%, fruit salad  | 25             | 11             | 25                          | <10                 | <10               |
| 22             | Axelrod's, 4%, fruit salad  | 25             | 18             | 25                          | <10                 | <10               |
| 23             | Axelrod's, 4%, garden salad   | 25             | 20             | 25                          | <10                 | <10               |
| 24             | Axelrod's, 4%, garden salad   | 25             | 21             | 25                          | <10                 | <10               |
| 25             | Befit, 1%, lowfat   | 21             | 9              | 21                          | 10                  | <10               |
| 26             | Befit, 1%, lowfat   | 21             | 10             | 21                          | 180                 | <10               |
| 27<br>28       | Borden, 4%, large<br>Borden, 4%, large  | 28<br>28       | 20<br>26       | 28<br>28                    | 146<br>150          | <10<br><10        |
| 29<br>30<br>31 | Borden, 4%, small Borden, 4%, small   | 28<br>28       | 25<br>28       | 28<br>28                    | 49,000,000<br>3,800 | <10<br><10        |
| 32             | Borden, Liteline, 1%, lowfat Borden, Liteline, 1%, lowfat  Page to take 1% Colifornia all sets all  | 28<br>28       | 19<br>29       | 28<br>291                   | 320<br>48,000       | <10<br><10        |
| 34<br>35       | Breakstone's, 4%, California, all natural<br>Breakstone's, 4%, California, all natural<br>Breakstone's, 4%, small, all natural, smooth and creamy | 50<br>50<br>50 | 45<br>17<br>16 | 50<br>41<br>32              | <10<br><10<br><10.  | <10<br><10<br><10 |
| 36             | Breakstone's, 4%, small, all natural, smooth and creamy Breakstone's, 4%, small, tangy, all natural   | 50             | 20             | 4.4                         | 40                  | <10               |
| 37             |   | 40             | 35             | 4.0                         | 130                 | <10               |
| 38             | Breakstone's, 4%, small, tangy, all natural   | 40             | 31             | 40                          | 4,600               | <10               |
| 39             | Breakstone's, 2%, lowfat, all natural   | 50             | 26             | 47                          | 13,000              | <10               |
| 40             | Breakstone's, 2%, lowfat, all natural   | 50             | 25             | 50                          | <10                 | <10               |
| 41             | Breakstone's, less than 1/2%, dry curd, no salt added   | 40             | 21             | 40                          | <10                 | <10               |
| 42             | Breakstone's, less than 1/2%, dry curd, no salt added   | 40             | 19             | 40                          | <10                 | <10               |
| 43             | Breakstone's, 4%, pineapple   | 50             | 19             | 33                          | <10                 | <10               |
| 44             | Breakstone's, 4%, pineapple   | 50             | 20             | 50                          | <10                 | <10               |
| 45             | Cumberland Farms, 4%, small   | 21             | 22             | 22 <sup>1</sup>             | <10                 | 780               |
| 46             | Cumberland Farms, 4%, small   | 21             | 15             | 21                          | <10                 | <10               |
| 47             | Dairylea, 4%, small   | 21             | 10             | 21                          | <10                 | <10               |
| 48             | Dairylea, 4%, small   | 21             | 10             | 18                          | 34,000              | <10               |
| 49<br>50<br>51 | Daitch, 4%, California Daitch, 4%, California Daitch, Prick   Property 1%   Journal   | 21<br>21       | 19<br>6        | 2<br>19                     | -<br>110<br>2,200   | <10               |
| 52             | Daitch, Brisk 'n Bouncy, 1%, lowfat Daitch, Brisk 'n Bouncy, 1%, lowfat   | 21             | 12<br>10       | 18<br>21                    | 260                 | 60<br><10         |
| 53             | Deary Bros., 4%   | 21             | 19             | 19                          | 10                  | <10               |
| 54             | Deary Bros., 4%   | 21             | 12             | 21                          |                     | <10               |
| 55             | Finast, 4%, large   | 21             | 17             | 21                          | <10                 | <10               |
| 56             | Finast, 4%, large   | 21             | 8              | 21                          | <10                 | <10               |
| 57             | Finast, 4%, small   | 21             | 7              | 21                          | <10                 | <10               |
| 58<br>59       | Finast, 4%, small<br>Friendship, 4%, California   | 21<br>18       | 8<br>29        | 21<br>3                     | 40                  | <10               |
| 60             | Friendship, 4%, California Friendship, 2%, pot. lowfat  | 18             | 9              | 18                          | 170                 | <10               |
| 61             |   | 18             | 12             | 18                          | <10                 | <10               |
| 62             | Friendship, 2%, pot, lowfat   | 18             | 16             | 18                          | 10                  | <10               |
| 63             | Friendship, 1%, lowfat  | 18             | 13             | 18                          | 40                  | <10               |
| 64             | Friendship, 1%, lowfat  | 18             | 6              | 18                          | <10                 | <10               |
| 65             | Friendship, Calorie Meter, 1%, lowfat, no salt added Friendship, Calorie Meter, 1%, lowfat, no salt added   | 18             | 6              | 18                          | <10                 | <10               |
| 66             |   | 18             | 18             | 18,                         | <10                 | <10               |
| 67             | Friendship, 4%, pineapple   | 18             | 20             | 20 <sup>1</sup>             | 110                 | <10               |
| 68             | Friendship, 4%, pineapple   | 18             | 12             | 18                          | 3,000               | <10               |
| 69             | Friendship, 4%, garden salad  | 18             | 12             | 18                          | 28,000              | 20                |
| 70             | Friendship, 4%, garden salad  | 18             | 8              |                             | 50                  | <10               |
| 71             | Garelick Farms, 4%, small   | 21             | 19             | 21                          | 1,600               | <10               |
| 72             | Garelick Farms, 4%, small   | 21             | 24             | 21                          | 30                  | <10               |
| 73             | Grand Union, 4%   | 25             | 21             | 25                          | 140                 | <10               |
| 74             | Grand Union, 4%   | -25            | 23             | 25                          | 60                  | <10               |
| 75             | Guida's Dairy, 4%, large, natural   | 25             | 21             | 25                          | <10                 | <10               |
| 76             | Guida's Dairy, 4%, large, natural   | 25             | 16             | 25                          | <10                 | <10               |

| Coliform            | Gram Negative          |                      | 200              |          | Label         | Declaratio |  |                      |                  |
|---------------------|------------------------|----------------------|------------------|----------|---------------|------------|--|----------------------|------------------|
| bacteria<br>(no./g) | Proteolytic<br>(no./g) | Lipolytic<br>(no./g) | Stab-<br>ilizers | Sugar    | acid          | Enzymes    | Misc.<br>additives                               | Acidity<br>(%)       | Sample<br>number |
| <10<br><10          | <10<br><10             | <10<br><10           | +<br>+           | -        | -             | -          |  | 1.05<br>1.03         | 1<br>2           |
| <12<br><10          | ₹10<br><10             | <10<br><10           | ++               | -        | <u>-</u>      | -<br>-     |  | 1.13                 | 3<br>4           |
| 70                  | 300                    | 6,700                | +                | -        | **            | -          | cal. sulf.8                                      | 1.02                 | 5                |
| 30<br><10           | 4,300,000<br>«10       | 67,000               | +                | -        | -             | -          | cal. sulf.                                       | 1.02                 | 6<br>7           |
| <10<br><10          | <10<br><10             | <10<br><10           | +                | -        | _             | -          |  | 1.04<br>1.00         | 8<br>9           |
| <10<br>10           | ×10                    | <10<br><10           | +                | _        | _             | -          |  | 1.05                 | 10<br>11         |
| <10<br><10          | < 10<br>10             | 50<br><10            | +                | -        | -             | -          |  | 1.20                 | 12               |
| <10<br><10          | < 10<br>< 10           | <10<br><10           | +                | -        | -             | -          |  | 1.04                 | 14<br>15         |
| <10<br><10          | <10<br><10             | <10<br><10           | +                | -        | _             |            |  | 1.06<br>1.66         | 16<br>17         |
| <10<br><10          | √10<br>≪10             | <10<br><10           | <br><br>+        | -<br>+   | -             | _          |  | 1.54                 | 18               |
| <10<br><10          | < 10<br>< 10           | <10<br><10           | ,<br>+<br>+      | ++       | -<br>+        | -          | starch   | 0.92                 | 19<br>20         |
| <10<br><10          | ×10<br>×10             | <10                  | +                | +        | +             |            | starch   | 0.95<br>0.89         | 21<br>22         |
| <10                 | «10                    | <10<br><10           | +                | +        | _             | -          | vinegar<br>vinegar                               | 1.16<br>1.19         | 23<br>24         |
| <10<br><10          | < 10<br>10             | <10<br>7,900         | ÷<br>+           | _        | -             | -          |  | 1.07<br>1.18         | 25<br>26         |
| 180<br><10          | <10<br><10             | < 10<br>< 10         | ÷<br>+           | -        | <b>+</b><br>+ | ++         | cal. sulf., glyc. <sup>8</sup> cal. sulf., glyc. | 1.29                 | 27<br>28         |
| <10<br><10          | «10<br>«10             | <10<br><10           | +                | -        | +             | + +        | cal. sulf., glyc.<br>cal. sulf., glyc.           | 1.01                 | 29<br>30         |
| <10<br><10          | <10<br><10             | < 10<br>< 10         | + :              |          | +<br>+        | +          | cal. sulf, glyc.<br>cal. sulf, glyc.             | 1.00                 | 31<br>32         |
| <10                 | <10                    | <10                  | _                | -        | -             | +          | 3477 <b>,</b> g., y.,                            | 0.91                 | 33               |
| <10<br><10          | <10<br><10             | <10<br><10           | -                | -        | -             | +          |  | 0.97<br>0.92         | 34<br>35         |
| <10<br><10          | <10<br><10             | <10<br><10           | -                | -        | -             | +          |  | 1.04<br>1.52         | 36<br>37         |
| <10<br><10          | <10<br><10             | <10<br><10           | -                | _        | _             | +          |  | 1.29<br>1.00         | 38<br>39         |
| <10<br><10          | <10<br><10             | <10<br><10           | -                | -        | -             | +          |  | 1.01<br>1.02         | 40<br>41         |
| <10<br>20           | <10<br><10             | <10<br><10           | _                | +        | +             | ÷<br>~     |  | 1.62<br>0.86         | 42<br>43         |
| <10<br><10          | <10<br><10             | <10<br><10           | +                | +        | +             | -          | lecithin   | 0.88<br>1.23         | 44<br>45         |
| <10                 | «10                    | <10                  | +                | -        | -             | -          | lecithin   | 1.05                 | 46               |
| <10<br><10          | «10<br>∞10             | <10<br><10           | +                | <u>-</u> | -             | _          | lecithin<br>lecithin                             | 1.14<br>1.30         | 47<br>48         |
| <10                 | -<br>10                | ×10                  | +                | -        | -             | -          | lecithin<br>lecithin                             | 1.35<br>1.18         | 49<br>50         |
| <10<br><10          | 100<br>10              | 10<br><10            | +                | -        | -             | -          |  | 1.34                 | 51<br>52         |
| <10                 | *10<br>10              | 1,700                | +                | +        | _             | -          |  | 1.06<br>1.03         | 53<br>54         |
| <10<br><10          | <10                    | 30<br><10            | +                | +        | -             |            | lecithin   | 1.26                 | 55               |
| 9,200<br><10        | 20,000<br><10          | 70,000<br><10        | +                | -        | -             | _          | lecithin<br>lecithin                             | 1.24<br>1.07         | 56<br>57         |
| 270                 | 50<br>-                | 700<br>-             | +                | -        | -             | -          | lecithin   | 1.10<br>1.26         | 58<br>59         |
| <10                 | 10<br>50               | -<br>-10<br>-10      | -                | -<br>-   | -             | _          |  | 1.02                 | 60<br>61         |
| <10<br><10          | <10<br>10              | <10<br><10           | -                | -        | -             | -          |  | 1.09                 | 62<br>63         |
| <10<br><10          | - 10<br>- 30           | 10                   | -                | -        | -             | -<br>-     |  | 1.08<br>1.01         | 64<br>65         |
| <10<br><10          | 900<br>«10             | 3,000<br>«10         | -                | -<br>+   | _             | -          |  | 1.03<br>0.91         | 66<br>67         |
| <10<br><10          | 2,500                  | 4,800                | -                | +        | -             | _          |  | 0.83                 | 68               |
| 3,500<br>1,700      | 36,000<br>29,000       | 17,000<br>130,000    | -                | -        | -             | -          |  | 1.01                 | 69<br>70         |
| 10<br><10           | × 10<br>10             | √10<br><10           | +                | -        | -             | _          | lecithin<br>lecithin                             | 1.3 <b>1</b><br>1.19 | 71<br>72         |
| <10                 | 10<br><10              | < 10<br>40           | + +              | -        | -             | -          |  | 1.00<br>0.96         | 73<br>74         |
| <10<br><10          | <10                    | < 10                 | +                | -        | _             |            |  | 1.02                 | 75               |
| <10                 | <10                    | < 10                 | +                | -        | -             | -          |  | 1.04                 | 76               |

Table 1 continued

| 77       Hood, 4%, large, all natural       18       13       18       1,200         78       Hood, 4%, large, all natural       18       13       18       <10         79       Hood, 4%, small, country style       18       9       18       60         80       Hood, 4%, small, country style       18       12       18       60         80       Hood, Nuform, 1%, small, lowfat, 99% fat free       25       5       25       <10         81       Hood, Nuform, 1%, small, lowfat, 99% fat free       25       6       25       <10         82       Hood, Nuform, 1%, small, lowfat, 99% fat free       25       6       25       <10         83       Hood, 4%, pineapple       25       18       25       <10         84       Hood, 4%, pineapple       25       18       25       <10         85       Hood, 4%, garden salad, all natural       18       8       18       <10         86       Hood, 4%, garden salad, all natural       18       8       18       <10         87       Hood, 4%, chive, all natural       18       8       18       2,900         88       Hood, 4%, chive, all natural       18       8       18       2   | <10 <10 <10 <10 <10 <10 <10 <10 <10 <10                            |
|---|--|
| 90 Marcus Dairy, 4% 20 6 20 <10 91 Moser Farms, 4%, small, naturally flavored 21 8 21 <10 92 Moser Farms, 4%, small, naturally flavored 21 15 21 1,000 93 Old Mill, 4%, small, no salt added 25 10 25 <10 94 Pathmark, 4%, large, California, all natural 254 18 25 60 95 Pathmark, 4%, large, California, all natural 214 20 21 <10  | 20<br><10<br><10<br><10  |
| 92 Moser Farms, 4%, small, naturally flavored 21 15 21 1,000 93 Old Mill, 4%, small, no salt added 25 10 25 <10 94 Pathmark, 4%, large, California, all natural 254 18 25 60 95 Pathmark, 4%, large, California, all natural 214 20 21 <10  | <10<br><10   |
| 94 Pathmark, 4%, large, California, all natural 25 <sup>4</sup> 18 25 60<br>95 Pathmark, 4%, large, California, all natural 21 <sup>4</sup> 20 21 <10   |  |
| 95 Pathmark, 43, large, California, all natural 21 <sup>4</sup> 20 21 <10   | <10  |
| 97       Pathmark, 4%, small, all natural       254       12       25       <10   | <10<br><10<br><19<br><10<br><10                                    |
| 100     Rosedale (Cabot), 4%, all natural     13     13     13     3,300       101     Rosedale (Cabot), 4%     13     11     13     800       102     Rosedale (Cabot), 4%, all natural, no salt added     13     6     13     520   | <10<br>32,000<br>20  |
| 103   Sealtest, 4%, large, naturally flavored   60   12   31   <10     104   Sealtest, 4%, large, naturally flavored   60   18   42   <10     105   Sealtest, 4%, small, naturally flavored   60   18   40   3,100     106   Sealtest, 4%, small, naturally flavored   60   20   41   <10     107   Sealtest, Light 'n Lively, 1%, lowfat, 99% fat free   60   12   29   <10     108   Sealtest, Light 'n Lively, 1%, lowfat, 99% fat free   60   14   35   <10     109   Sealtest, Light 'n Lively, 1%, lowfat, peach and pineapple   50   18   185   <10     110   Sealtest, Light 'n Lively, 1%, lowfat, peach and pineapple   50   10   50   110     111   Sealtest, Light 'n Lively, 1%, lowfat, garden salad   50   21   50   <10     112   Sealtest, Light 'n Lively, 1%, lowfat, garden salad   50   26   50   790     108   Sealtest, Light 'n Lively, 1%, lowfat, garden salad   50   26   50   790     109   Sealtest, Light 'n Lively, 1%, lowfat, garden salad   50   26   50   790     110   Sealtest, Light 'n Lively, 1%, lowfat, garden salad   50   26   50   790     111   112   112   113   | <10<br><10<br><10<br><10<br><10<br><10<br><10<br><10<br><10<br><10 |
| 113   | <10 <10 <10 <10 <10 <10 <10 <10 <10 <10                            |
| 123     Stew Leonard's, 4%, all natural     21     7     17     <10   | <10<br><10   |
| 125   Stop & Shop, 4%, large, all natural   21   14   21   230   126   Stop & Shop, 4%, large, all natural   21   24   24   230   127   Stop & Shop, 4%, small, all natural   21   14   21   21   21   22   230 | <10<br><10<br><10<br><10<br><10<br><10                             |
| 131     Shurefine, 4%     21     15     21     30       132     Shurefine, 4%     21     22     22 <sup>1</sup> <10   | 10<br><10  |
| 133 University of Connecticut 6 _ 10 <10  | <10  |
| 134       Waldbaum's, 4%, California       21       11       21       1,590         135       Waldbaum's, 4%, California       21       12       21       120         136       Waldbaum's, 4%, pineapple       21       12       18       10         137       Waldbaum's, 4%, pineapple       21       12       21       120,000  | 120<br>20<br><10<br><10  |
| 138 Wawa, 4%, small, naturally flavored 60 12 39 <10 139 Wawa, 4%, small, naturally flavored 60 20 38 <10   | <10<br><10   |
| 140     Zausner's, 4%, herb and garlic     60     39     7     _       141     Zausner's, 4%, herb and garlic     60     39     7     _   | -  |

### Footnotes to Table 1:

Past code date when purchased but quality satisfactory.
 Mold found on surface of cheese when purchased. Therefore samples were not tested for microbes.
 Yeast found growing on surface of cheese when purchased. Therefore samples were not tested for microbes.
 Different code period for each sample because they were made at different plants.

| Coliform   | Gram Negativ           | ve Bacteria          | Label Declarations |       |                |          |  |                |                  |
|--|------------------------|----------------------|--------------------|-------|----------------|----------|--|----------------|------------------|
| bacteria<br>(no./g)  | Proteolytic<br>(no./g) | Lipolytic<br>(no./g) | Stab-<br>ilizers   | Sugar | Citric<br>acid | Enzymes  | Misc.<br>additives                           | Acidity<br>(%) | Sample<br>number |
| <10  | 10<br><10              | 30<br>11,000,000     | -                  | -     | -              | +        |  | 1.11<br>1.01   | 77<br>78         |
| 700<br><10   | <10                    | 340                  | -                  | -     | _              |          |  | 0.99           | 79               |
| <10  | <10<br><10             | 120<br><10           | +                  | -     | _              | -        | glyc.  | 0.98<br>1.17   | 80<br>81         |
| <10<br><10   | < 10                   | 10<br><10            | +                  | +     | -              | -        | glyc.  | 1.08           | 82<br>83         |
| <10<br><10   | <10<br><10             | < 10                 | -                  | +     | _              | -        |  | 0.92<br>0.95   | 84               |
| <10  | <10<br><10             | <10<br>2,600,000     | -                  | -     | -              | -        |  | 1.10<br>1.08   | 85<br>86         |
| <10<br>20  | 8                      | 3,200,000            | _                  | -     | _              | -        |  | 1.09           | 87               |
| <10  | 70,000                 | 820,000              | -                  | **    | -              | -        |  | 1.09           | 88               |
| 210<br>170   | 20<br>20               | 56<br>190            | +                  | -     | -              | -        | cal. sulf.<br>cal. sulf.                     | 1.09<br>1.04   | 89<br>90         |
| 150  | <10<br>3,000,000       | 170<br>3,000,000     | +                  | -     |                | -        | lecithin<br>lecithin                         | 1.24<br>1.31   | 91<br>92         |
| 81,000   | <10                    | <10                  | +                  | _     | _              | _        | rec retirin                                  | 1.04           | 93               |
| <10  | <10                    | <10                  | _                  | _     | _              | _        |  | 1.06           | 94               |
| <10<br><10   | <10                    | < 10                 | -                  | -     | -              | -        |  | 1.05           | 95               |
| <10  | <10<br><10             | <10<br><10           | -                  | -     |                | _        |  | 0.98<br>1.11   | 96<br>97         |
| <10<br><10   | < 10                   | < 10                 | +                  | -     | -              | /-       |  | 1.07           | 98               |
| <10  | <10                    | <10                  | +                  | -     | -              | -        |  | 1.16           | 99               |
| 66,000<br>180,000  | 60<br>450,000          | 150,000<br><10       | -                  | -     | -              |          |  | 1.17<br>1.15   | 100<br>101       |
| 170,000  | 360,000                | 510,000              | -                  | -     | -              | -        |  | 0.91           | 102              |
| <10  | <10<br><10             | <10<br><10           | +                  | +     | -              | +        |  | 1.03<br>0.98   | 103<br>104       |
| <10<br><10   | < 10                   | < 10                 | +                  | -     |                | -        |  | 0.98           | 105              |
| <10  | 10<br><10              | <10<br><10           | +                  | -     | _              | -        | artif. flav. <sup>8</sup>                    | 1.00<br>0.99   | 106<br>107       |
| <10<br><10   | <10                    | <10                  | +                  | -     | -              | -        | artif, flav.                                 | 0.97           | 108              |
| <10<br><10   | 10<br><10              | <10<br><10           | +                  | +     | -              | <u>-</u> | artif. flav., starch<br>artif. flav., starch | 1.23<br>0.88   | 109<br>110       |
| <10  | < 10                   | <10<br><10           | ++                 | -     | -              | -        | ∫vinegar, artif. flav.)                      | 1.03<br>1.00   | 111<br>112       |
| <10  | <10<br><10             | <10                  | т.                 | -     | _              | -        | (cotton seed oil ∮                           | 0.98           | 113              |
| <10<br><10   | <10                    | < 10                 | _                  | -     | -              | -        | 4  | 1.02           | 114              |
| 30   | < 10<br>130            | <10<br>500           | -                  | -     | -              | -        |  | 1.00<br>1.02   | 115<br>116       |
| 2,600<br>10  | < 10                   | <10                  | -                  | -     | -              | -        |  | 0.98           | 117              |
| <10<br>10  | <10<br>10              | <10<br>110,000       | +                  | _     | -              | -        |  | 1.03<br>1.03   | 118<br>119       |
| 4,500  | 800                    | 2,100                | +                  | -     | -              | -        |  | 1.13           | 120              |
| <10<br><10   | <10<br><10             | <10<br><10           | +<br>+             | +     | -              | _        |  | 0.84<br>0.91   | 121<br>122       |
| <10  | <10                    | <10                  | -                  | _     | _              | +        |  | 1.12           | 123              |
| 10   | 120                    | 40                   | -                  | -     | -              | +        |  | 1.20           | 124              |
| <10<br><10   |                        | <10<br><10           | -                  | -     | -              | -        |  | 0.99<br>0.96   | 125<br>126       |
| <10  | <10                    | < 10                 |                    | -     | -              | -        |  | 0.94           | 127              |
| <10<br>+10   |                        | <10<br><10           | _                  | -     | -              | -        |  | 0.98<br>1.14   | 128<br>129       |
| o</td <td></td> <td>&lt; 10</td> <td>-</td> <td>-</td> <td></td> <td>=</td> <td></td> <td>1.10</td> <td>130</td> |                        | < 10                 | -                  | -     |                | =        |  | 1.10           | 130              |
| <10<br><10   |                        | <10<br><10           | ++                 | -     | -              | -        | lecithin<br>lecithin                         | 1.22<br>1.17   | 131<br>132       |
| <10  |                        | < 10                 | +                  | -     | -              | -        |  | 1.03           | 133              |
| <10  | <10                    | < 10                 |                    | -     | -              | +        |  | 0.96           | 134              |
| 300,000,<br>10>  | <10                    | <10<br>10            |                    | -     | -              | +        |  | 0.99<br>0.78   | 135<br>136       |
| <10  |                        | 1,100                |                    | -     | -              | +        |  | 0.90           | 137              |
| <10<br><10   |                        | <10<br><10           |                    | -     | -              | +        |  | 0.96<br>1.01   | 138<br>139       |
|  | · uph                  | <del></del>          | +                  | -     | **             | +        |  | 1.23           | 140              |
|  |                        |                      | +                  | -     | <u>-</u>       | +        |  | 0.94           | 141              |

Extremely poor consistency when purchased; very loose and not of acceptable quality.
 Code period unknown but cheese remained acceptable for 10 days after purchase.
 Mold found on surface of sample 140 and bacterial growth on sample 141 when purchased. Thus, samples not of acceptable quality and not tested for microbes.
 Cal. sulf. means calcium sulfate, glyc. means glycerides, artif.flav. means artificial flavor.

0.5% and 2% fat and have a moisture content below 82.5%.

Labeling must indicate if a preservative was used and if enzymes were added during the manufacturing process. If the cheese is flavored (fruit, vegetables) the cheese portion must conform to the Federal regulations. However, the nutrient declarations are based on the finished product (2).

Ricotta cheese is similar to cottage cheese in many respects. It was formerly made only from whey, but now it is usually made from whole or part skim milk. Ricotta cheese usually is softer and has a finer curd size than cottage cheese.

As sold, ricotta cheese usually contains 4 to 10% fat. In the manufacture of ricotta cheese, lactic acid bacteria sometimes are used to form acid to precipitate the milk proteins and to improve flavor. Enzymes and even food grade acids are used alone or in combination with the bacteria. Ricotta has more solids than cottage cheese, averaging about 25%. It is most often used in cooking and baking.

# METHODS

All samples were purchased at food stores in Connecticut from April through June 1980. We tested 141 cottage cheese samples including 107 regular creamed (4% fat), 30 lowfat (1 to 2% fat) and 4 dry curd (less than 0.5% fat). Of the regular creamed type 24 were flavored (fruit, vegetables, herbs) and of the lowfat type four were flavored.

The cottage cheeses included seven curd sizes: large, small, tiny, California, chunk, pot, and whipped. Not all curd sizes were found for each brand and 16 of the samples did not state a curd size on the label. Of the 19 ricotta cheeses 12 declared they were made from whole milk and 7 from part skim milk.

Two samples of most brands or varieties of cottage cheese (except for three brands) were purchased. Each sample was manufactured on a different day. For two brands only one sample was obtainable and for another we obtained three samples, one of which declared that no salt was added.

We tested one sample of each brand of ricotta cheese. Duplicate samples of each cottage and ricotta cheese were purchased each time; one was used for microbial and chemical analysis, and one for taste and keeping quality analysis.

Analyses for coliform bacteria were made using Violet Red Bile agar and for yeasts and molds using acidified potato dextrose agar according to Standard Methods (8). We have described assays for numbers of proteolytic and lipolytic gram negative bacteria (4).

Analyses for percent acidity, fat and protein were made according to Official Methods (6). Calculations used for estimating carbohydrate and calories have been described (5). Sodium was determined by atomic absorption spectrophotometry (1) and sorbate by high-pressure liquid-chromatography (7).

Nutritional claims for cottage and ricotta cheese are usually based on a 4-ounce serving (113 grams). For comparison, data for the nutrients fat, protein, and carbohydrate and for caloric content are based on 113 grams.

For assessing keeping quality, samples were refrigerated at 40 F (4.4 C) examined and tasted periodically until the code date was reached (date stamped on carton as last day of sale). Since flavor, size of curd and consistency are matters of personal choice, we rejected samples as unsatisfactory only when an obvious flavor defect or surface microbial growth was Cheese samples evident. containing growth on the surface microbial purchased were considered unsatisfactory.

Code periods, the number of days from manufacture to last day of sale stamped on the carton (code date) were supplied by all the manufacturers.

# RESULTS AND DISCUSSION

# Plant Permit Numbers:

The label must state where the product was manufactured. This is done in one of two ways: either by listing a plant permit number (designated by the State Department of Agriculture) or, if the plant is making and distributing the product directly under

its own brand, then by listing its name and address. When the plant permit number is used, the number preceding the dash (Tables 2 and 4) (for example, 36-1234) indicates the state, and the number after the dash designates the specific manufacturing plant. In the present study 09- indicates Connecticut, 36- New York, 34- New Jersey, 42- Pennsylvania and 50- Vermont.

The majority of the cottage cheese samples (56.7%) were made at six different plants in New York. Only two plants in Connecticut make cottage cheese and represent 3.5% of the samples. Forty-one samples had no plant permit designation; all but one were made by four manufacturers: Sealtest, Hood, Borden, and Friendship. Note that in some cases (Table 2) samples of the same brand were made at different plants.

Each brand of ricotta cheese (except one: footnote 3, Table 4) was made at a different plant (Table 4).

# Code Periods and Shelf Life:

Twenty-six of the 140 cottage cheese samples, or about 19%, (sample 133 had no code date) failed to have acceptable quality to the end of the designated code period (Table 1). We stored the samples at 40 F (4.4 C) after purchase. A higher refrigeration temperature certainly would have further decreased the shelf life.

The average age at purchase of all days was 15.9 from date manufacture; the range was from 5 to 39 days (Table 1). Seven samples were beyond the code date (outdated) stamped on the carton, (samples 3, 18, 32, 45, 58, 67, 126, 131, Table 1), but all of these except sample 58 were of acceptable quality. Four samples contained visible microbial growth on the surface of the cheese when purchased and thus were not of acceptable quality. Only one (sample 58) had reached the end of its designated code date. Code periods (days from manufacture to date stamped on carton) ranged from 13 to 60 days.

The code periods for ricotta cheese ranged from 21 to 60 days (Table 3). The average age at purchase was 19.5 days with a range from 1 to 46 days. Eight of the ricotta cheeses did not remain of acceptable quality to the code date stamped on the

carton (Table 3).

# Microbial Analysis:

Yeasts: Most samples (55%) of cottage cheese contained fewer than 10 yeasts per gram (Table 1). Ten is the lowest number of any microbe that can be detected by our methods of analysis. Some samples contained an excessive number of yeasts (greater than 50 per gram). There was no evidence that samples containing sorbate (a yeast and mold inhibitor) contained fewer yeasts than those samples not containing this preservative. All of the ricotta cheeses contained less than 10 yeasts per gram.

Molds: Mold contamination was generally minimal in the cottage cheeses (less than 10 per gram) (Table 1). However, many samples were eventually rejected as not lasting to the end of the code period because of microbial growth on the surface of the cheese. Ricotta cheeses were also low in mold contamination except for two samples that contained mold on the surface of the cheese when purchased (Table 3).

Coliform bacteria: The presence of coliform bacteria may indicate poor sanitation practices during manufacturing and processing. A large portion of the cottage cheese samples (79%) contained fewer than 10 coliform bacteria per gram indicating sanitary manufacturing techniques were used (Table 1).

Only two samples of ricotta cheese contained an excessive number of coliform bacteria (Table 3, samples 15 and 16).

Gram negative bacteria: Psychrotrophs which organisms can grow refrigeration temperatures. Many of the psychrotrophs in dairy products are gram negative bacteria, usually pseudomonads. They are very active biochemically and able to degrade the lipids (fat) and casein (milk protein) to produce flavors and odors that product unpalatable. the psychrotrophs are killed by pasteurization and if found in dairy products are probably reintroduced during packaging.

Since protein (casein) and fat (cream) are major constituents of cottage and ricotta cheeses, we tested for two types of gram negative bacteria: those that degrade fat (lipolytic bacteria) and those that degrade protein (proteolytic bacteria).

Table 2. Nutrients in 113 grams (4 ounces) and percentage of moisture and sorbate in cottage cheese

| Sample<br>number  | Brand, % fat, curd type or style  | Plant<br>permit<br>number  | Moisture<br>(%)  | Claim<br>(g)   | Fat<br>% of claim<br>found   |
|---|---|--|--|--|--|
| 1<br>2<br>3<br>4  | A & P, 4%, large<br>A & P, 4%, large<br>A & P, 4%, small<br>A & P, 4%, small  | 36-0329<br>36-0329<br>36-2345<br>36-2345   | 79.0<br>79.7<br>79.4<br>79.9   | 5<br>5<br>5  | 92.0<br>98.0<br>104.0<br>94.0  |
| 5   | A.C. Petersen Farms, 4%   | 09-221   | 80.1   | <b>4</b>   | 125.0  |
| 6   | A.C. Petersen Farms, 4%   | 09-221   | 79.1   | 4  | 147.5  |
| 7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>22<br>23<br>24 | Axelrod's, 4%, chunk, all natural Axelrod's, 4%, chunk, all natural Axelrod's, 4%, small, all natural Axelrod's, 4%, small, all natural Axelrod's, 4%, pot, all natural Axelrod's, 4%, pot, all natural Axelrod's, 4%, whipped, all natural Axelrod's, 4%, whipped, all natural Axelrod's, 5, 4%, whipped, all natural Axelrod's, 5, Easy Dieter, 1%, lowfat Axelrod's, 5, Easy Dieter, 1%, lowfat Axelrod's, 1ess than 1/2%, dry curd, no salt added Axelrod's, 1ess than 1/2%, dry curd, no salt added Axelrod's, 1ess than 1/2%, dry curd, no salt added Axelrod's, 4%, pineapple Axelrod's, 4%, pineapple Axelrod's, 4%, fruit salad Axelrod's, 4%, fruit salad Axelrod's, 4%, garden salad Axelrod's, 4%, garden salad | 36-0329<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-0329<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345<br>36-2345       | 78.9 79.6 79.9 79.2 79.7 80.5 78.9 80.2 81.5 82.1 78.9 81.2 73.4 75.7 75.2 77.3 80.4 81.0    | 5<br>5<br>5<br>5<br>5<br>5<br>5<br>5<br>5<br>5<br>5<br>5<br>7<br>1<br>1<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4<br>4 | 118.0<br>104.0<br>102.0<br>100.0<br>90.0<br>102.0<br>96.0<br>150.0<br>180.0<br>40.0<br>30.0<br>67.5<br>62.5<br>55.0<br>62.5<br>110.0 |
| 25  | Befit, 1%, lowfat   | 36-1564  | 82.3   | ]  | 170.0  |
| 26  | Befit, 1%, lowfat   | 36-1564  | 81.3   |  | 170.0  |
| 27<br>28<br>29<br>30<br>31<br>32  | Borden, 4%, large Borden, 4%, small Borden, 4%, small Borden, Lite-line, 1%, lowfat Borden, Lite-line, 1%, lowfat   | not listed   | 80.9<br>79.8<br>79.4<br>81.7<br>82.4<br>82.6   | 5<br>5<br>5<br>1<br>1  | 88.0<br>88.0<br>90.0<br>90.0<br>170.0<br>160.0   |
| 33<br>34<br>35<br>36<br>37<br>38<br>39<br>40<br>41<br>42<br>43<br>44                                  | Breakstone's, 4%, California, all natural Breakstone's, 4%, California, all natural Breakstone's, 4%, small, all natural, smooth and creamy Breakstone's, 4%, small, all natural, smooth and creamy Breakstone's, 4%, small, tangy, all natural Breakstone's, 4%, small, tangy, all natural Breakstone's, 2%, small, tangy, all natural Breakstone's, 2%, lowfat, all natural Breakstone's, 2%, lowfat, all natural Breakstone's, less than 1/2%, dry curd, no salt added Breakstone's, less than 1/2%, dry curd, no salt added Breakstone's, 4%, pineapple Breakstone's, 4%, pineapple   | 36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158<br>36-2158  | 79.2<br>82.0<br>80.2<br>80.1<br>80.5<br>81.2<br>82.9<br>82.1<br>79.7<br>80.6<br>74.4<br>75.5 | 555555220055   | 100.0<br>84.0<br>96.0<br>98.0<br>96.0<br>94.0<br>130.0<br>120.0<br>1   |
| 45  | Cumberland Farms, 4%, small   | 36-1564  | 80.2   | 5  | 86.0   |
| 46  | Cumberland Farms, 4%, small   | 36-1564  | 82.0   | 5  | 74.0   |
| 47  | Dairylea, 4%, small   | 36-1564  | 79.1   | 5  | 108.0  |
| 48  | Dairylea, 4%, small   | 36-1564  | 78.4   | 5  | 100.0  |
| 49<br>50<br>51<br>52  | Daitch, 4%, California<br>Daitch, 4%, California<br>Daitch, Brisk 'n Bouncy, 1%, lowfat<br>Daitch, Brisk 'n Bouncy, 1%, lowfat  | 36-1564<br>36-1564<br>36-1564<br>36-1564   | 81.4<br>78.9<br>31.1<br>81.6   | 5<br>1<br>1  | 102.0<br>94.0<br>110.0<br>180.0  |
| 53  | Deary Bros., 4%   | 50-61  | 76.7   | 5  | 158.0  |
| 54  | Deary Bros., 4%   | 50-61  | 78.1   | 5  | 142.0  |
| 55  | Finast, 4%, large   | 36-1564  | 79.8   | 5  | 102.0  |
| 56  | Finast, 4%, large   | 36-1564  | 79.2   | 5  | 90.0   |
| 57  | Finast, 4%, small   | 36-1564  | 81.7   | 5  | 80.0   |
| 58  | Finast, 4%, small   | 36-1564  | 80.3   | 5  | 98.0   |
| 59<br>60<br>61<br>62<br>63<br>64<br>65<br>66<br>67<br>68<br>69  | Friendship, 4%, California Friendship, 4%, California Friendship, 2%, pot. lowfat Friendship, 2%, pot. lowfat Friendship, 1%, lowfat Friendship, 1%, lowfat Friendship, 1%, lowfat Friendship, Calorie Meter, 1%, lowfat, no salt added Friendship, Calorie Meter, 1%, lowfat, no salt added Friendship, 4%, pineapple Friendship, 4%, pineapple Friendship, 4%, garden salad Friendship, 4%, garden salad  | not listed<br>not listed | 80.8<br>80.5<br>80.8<br>81.4<br>83.6<br>81.7<br>81.1<br>82.2<br>76.4<br>77.4<br>81.5         | 5<br>2<br>2<br>1<br>1<br>1<br>4<br>4<br>5<br>5   | 110.0<br>100.0<br>140.0<br>130.0<br>160.0<br>200.0<br>200.0<br>190.0<br>80.0<br>72.5<br>84.0   |
| 71  | Garelick Farms, 4%, small   | 36-1564  | 79.0   | 5  | 96.0   |
| 72  | Garelick Farms, 4%, small   | 36-1564  | 81.1   | 5  | 86.0   |
| 73  | Grand Union, 4%   | 36-2345  | 80.3   | 5  | 98.0   |
| 74  | Grand Union, 4%   | 36-2345  | 80.0   | 5  | 92.0   |
| 75  | Guida's Dairy, 4%, large, natural   | 36-2345  | 80.6   | 5  | 90.0   |
| 76  | Guida's Dairy, 4%, large, natural   | 36-2345  | 80.2   | 5  | 98.0   |

|                | rotein<br>% of claim<br>found | Carb<br>Claim<br>(g) | ohydrate<br>% of claim<br>found | Cal<br>Claim<br>(no.) | ories<br>% of claim<br>found | Sodium<br>found                            | Sorb<br>Claim | ate <sup>4</sup> Found | Sample                     |
|----------------|-------------------------------|----------------------|---------------------------------|-----------------------|------------------------------|--|---------------|------------------------|----------------------------|
| 14             | 86.4                          | 4                    | 135.0                           | 120                   | 91.7                         | (mg)<br>655                                | _             | (% <b>)</b><br>0       | number<br>l                |
| 14<br>14<br>14 | 97.1<br>100.7<br>102.9        | 4<br>4<br>4          | 77.5<br>62.5<br>55.0            | 120<br>120<br>120     | 90.8<br>93.3                 | 710<br>331                                 | -             | 0<br>0                 | 2<br>3                     |
| 14<br>14       | 95.0<br>82.1                  | 4<br>4               | 62.5                            | 120                   | 90.0<br>89.2                 | 435<br>467                                 | -             | 0<br>0.08              | 4<br>5                     |
| 14<br>14       | 106.4                         | 4                    | 115.0<br>30.0                   | 120<br>120            | 96.7<br>97.5                 | 405<br>757                                 | -             | 0.10<br>0              | 6<br>7                     |
| 14<br>14       | 97.1<br>92.9<br>102.9         | <b>4</b><br>4<br>4   | 72.5<br>80.6<br>70.0            | 120<br>120<br>120     | 92.5<br>91.7<br>93.3         | 780<br>472<br>424                          | -             | 0<br>0<br>0            | 8<br>9                     |
| 14<br>14       | 105.7<br>102.9                | 4<br>4               | 47.5<br>55.0                    | 120<br>120            | 91.7<br>87.5                 | 610<br>373                                 | -             | 0                      | 10<br>11<br>12             |
| 14<br>14<br>14 | 76.4<br>95.7<br>97.1          | 4<br>4<br>4          | 170.0<br>67.5<br>105.0          | 120<br>120<br>90      | 95.0<br>89.2<br>93.3         | 359<br>308                                 | _             | 0                      | 13<br>14                   |
| 14<br>18       | 94.3<br>97.8                  | 4<br>3               | 92.5<br>163.3                   | 90<br>80              | 93.3<br>116.3                | 576<br>695<br>463                          | -             | 0.11<br>0.03<br>0      | 15<br>1 <del>6</del><br>17 |
| 18<br>11<br>11 | 90.0<br>105.5<br>102.7        | 3<br>15<br>15        | 130.0<br>98.0<br>84.0           | 80<br>140             | 102.5<br>92.1                | 46 <sup>3</sup><br>125 <sup>3</sup><br>520 | -<br>+        | 0<br>0.13              | 18<br>19                   |
| 11<br>11       | 83.6<br>90.9                  | 15<br>15             | 104.0<br>80.0                   | 140<br>140<br>140     | 84.3<br>85.0<br>78.6         | 311<br>475<br>401                          | +<br>+<br>+   | 0<br>0.03<br>0.06      | 20<br>21<br>22             |
| 14<br>14       | 82.1<br>88.6                  | 2<br>2               | 235.0<br>150.0                  | 110<br>110            | 93.6<br>92.7                 | 565<br>359                                 | +<br>+        | 0.05                   | 23<br>24                   |
| 14<br>14<br>14 | 86,4<br>102.1<br>106.4        | 4<br>4<br>4          | 122.5<br>95.0                   | 90<br>90              | 92.2<br>97.8                 | 297<br>314                                 |               | 0                      | 25<br>2 <b>6</b>           |
| 14<br>14       | 107.1<br>98.6                 | 4 4                  | 22.5<br>47.5<br>90.0            | 120<br>120<br>120     | 85.0<br>88.3<br>90.8         | 401<br>520<br>399                          | +<br>+<br>+   | 0.09<br>0.04<br>0      | 27<br>28<br>29             |
| 14<br>14       | 89.3<br>98.6                  | 4<br>4               | 57.5<br>62.5                    | 120<br>90             | 82.5<br>88.9                 | 399<br>520                                 | +             | 0.07<br>0.07           | 30<br>31                   |
| 14<br>14       | 96.4<br>104.3                 | <b>4</b><br>4        | 70.0<br>62.5                    | 90<br>120             | 87.8<br>93.3                 | 469<br>554                                 | _             | 0.09<br>0              | 32<br>33                   |
| 14<br>12<br>12 | 96.4<br>120.0<br>119.2        | 4<br>5<br>5          | 40.0<br>36.0<br>33.0            | 120<br>110<br>110     | 80.8<br>96.4<br>97.3         | 401<br>418                                 | -             | 0                      | 34<br>35                   |
| 14<br>14       | 82.1<br>94.3                  | 4<br>4               | 102.5<br>45.0                   | 120<br>120            | 87.5<br>84.2                 | 354<br>617<br>365                          | -<br>-<br>-   | 0<br>0<br>0            | 36<br>37<br>38             |
| 12<br>12<br>15 | 113.3<br>107.5<br>108.0       | 4<br>4<br>8          | 45.0<br>85.0<br>65.0            | 90<br>90              | 93.3<br>95.6                 | 644<br>412                                 | -             | 0                      | 39<br>40                   |
| 15<br>10       | 96.0<br>105.0                 | 8<br>13              | 75.0<br>108.5                   | 80<br>30<br>140       | 112.5<br>108.8<br>91.4       | 53 <sup>3</sup><br>66 <sup>3</sup><br>531  |               | 0<br>0<br>0.03         | 41<br>42<br>43             |
| 10<br>14       | 115.0<br>93.6                 | 13<br>4              | 98.5<br>85.0                    | 140<br>120            | 78.6<br>86.7                 | 418<br>576                                 | -             | 0.02                   | 44<br>45                   |
| 14<br>14       | 73.6<br>70.7                  | 4<br>4               | 125.0<br>165.0                  | 120<br>120            | 78.3<br>94.2                 | 893<br>540                                 | -             | 0.10                   | 46<br>47                   |
| 14<br>14       | 104.3<br>99.3                 | 4<br>4               | 77.5<br>77.5                    | 120<br>120            | 95.8<br>78.9                 | 521<br>568                                 | <u>-</u>      | 0                      | 47<br>48<br>49             |
| 14<br>14<br>14 | 80.7<br>104.3                 | 4                    | 137.5<br>105.0                  | 120<br>90             | 79.5<br>94.4                 | 486<br>339                                 | -<br>-<br>-   | 0                      | 50<br>51                   |
| 14             | 98.6<br>90.7                  | 4<br>4               | 95.0<br>92.5                    | 90<br>120             | 95.6                         | 350  | -             | 0                      | 52                         |
| 14<br>14       | 97.1<br>97.1                  | 4                    | 52.5<br>62.5                    | 120                   | 112.5<br>104.2               | 599<br>568                                 | +             | 0.17<br>0.20           | 53<br>54                   |
| 14<br>14       | 108.6<br>93.6                 | 4<br>4               | 57.5<br>57.5                    | 120<br>120<br>120     | 90.8<br>91.7<br>80.8         | 551<br>414<br>693                          | -<br>-        | 0<br>0<br>0            | 55<br>56<br>57             |
| 14<br>14       | 95.7<br>88.6                  | 4<br>4               | 62.5<br>70.0                    | 120<br>120            | 88,3<br>90.8                 | 554<br>303                                 | -             | 0                      | 58<br>59                   |
| 14<br>14<br>14 | 94.3<br>94.3<br>97.1          | 4<br>4<br>4          | 62.5<br>90.0                    | 120<br>100            | 89.2<br>92.0                 | 659<br>484                                 | -             | 0<br>0                 | 60<br>61                   |
| 14<br>14       | 102.1<br>102.9                | 4                    | 102.5<br>32.5<br>67.5           | 100<br>90<br>90       | 94.0<br>84.4<br>95.6         | 427<br>614<br>450                          | -             | 0<br>0<br>0            | 62<br>63<br>64             |
| 14<br>14       | 98.6<br>106.4                 | 4                    | 100.0<br>65.0                   | 90<br>90              | 98.9<br>96.7                 | 94<br>305                                  | -             | 0                      | 65<br>66                   |
| 11<br>11<br>14 | 102.7<br>117.3<br>86.4        | 15<br>15<br>4        | 74.0<br>58.0<br>85.0            | 140<br>140<br>120     | 84.3<br>80.0<br>82.5         | 407<br>438                                 | -             | 0.03<br>0              | 67<br>68                   |
| 14<br>14       | 82.1<br>88.6                  | 4                    | 35.0<br>35.0                    | 120                   | 85.0<br>92.5                 | 401<br>286                                 | -             | 0                      | 69<br>70                   |
| 14<br>14       | 90.0                          | 4                    | 77.5<br>17.5                    | 120                   | 84.2<br>89.2                 | 480<br>299                                 | -             | 0                      | 71<br>72                   |
| 14             | 96.4<br>101.4                 | 4                    | 75.0<br>42.5                    | 120<br>120            | 89.2<br>89.2<br>86.7         | 367<br>551                                 | -             | 0                      | 73<br>74                   |
| 14             | 94.3                          | 4                    | 72.5                            | 120                   | 90.0                         | 531<br>599                                 | -             | 0                      | 75<br>76                   |

Table 2 continued

| Sample<br>number   | Brand, % fat, curd type or style  | Plant<br>permit<br>number  | Moisture<br>(%)  | Claim<br>(g)                           | Fat<br>% of claim<br>found   |
|--|---|--|--|--|--|
| 77<br>78<br>79<br>80<br>81<br>82<br>83<br>84<br>35<br>86<br>87 | Hood, 4%, large, all natural Hood, 4%, small, country style Hood, 4%, small, country style Hood, 4%, small, country style Hood, Nuform, 1%, small, lowfat, 99% fat free Hood, Nuform, 1%, small, lowfat, 99% fat free Hood, 4%, pineapple Hood, 4%, pineapple Hood, 4%, pineapple Hood, 4%, garden salad, all natural Hood, 4%, garden salad, all natural Hood, 4%, chive, all natural Hood, 4%, chive, all natural   | not listed<br>not listed | 79.1<br>80.4<br>80.6<br>79.9<br>82.4<br>82.7<br>73.6<br>74.8<br>79.6<br>80.1<br>80.3<br>80.8 | 5 5 5 5 7 1 4 4 5 5 5 5 5              | 102.0<br>92.0<br>110.0<br>98.0<br>120.0<br>110.0<br>55.0<br>50.0<br>90.0<br>96.0<br>94.0<br>86.0 |
| 89<br>90   | Marcus Dairy, 4%<br>Marcus Dairy, 4%  | 09-221<br>09-221   | 80.3<br>79.4   | 4<br>4                                 | 127.5<br>142.5   |
| 91<br>92   | Moser Farms, 4%, small, naturally flavored Moser Farms, 4%, small, naturally flavored   | 36-1564<br>36-1564   | 79.8<br>78.7   | 5<br>5                                 | 94.0<br>96.0   |
| 93   | Old Mill, 4%, small, no salt added  | 36-0329  | 787.8  | 5                                      | 104.0  |
| 94<br>95<br>96<br>97<br>98<br>99                               | Pathmark, 4%, large, California, all natural<br>Pathmark, 4%, large, California, all natural<br>Pathmark, 4%, small, all natural<br>Pathmark, 4%, small, all natural<br>Pathmark, 1%, lowfat<br>Pathmark, 1%, lowfat  | 36-0329<br>36-3417<br>36-3417<br>36-0329<br>36-0329<br>36-0329   | 79.6<br>80.3<br>79.8<br>79.7<br>82.4<br>81.6   | 5<br>5<br>5<br>1<br>1                  | 80.0<br>64.0<br>104.0<br>89.0<br>150.0   |
| 100<br>131<br>102  | Rosedale (Cabot), 4%, all natural<br>Rosedale (Cabot), 4%<br>Rosedale (Cabot), 4%, all natural, no salt added   | 50-19<br>50-19<br>50-19  | 77.8<br>78.9<br>79.2   | 5<br>5<br>5                            | 102.0<br>106.0<br>118.0  |
| 103<br>104<br>105<br>106<br>107<br>108<br>109<br>110           | Sealtest, 4%, large, naturally flavored Sealtest, 4%, large, naturally flavored Sealtest, 4%, small, naturally flavored Sealtest, 4%, small, naturally flavored Sealtest, Light 'n Lively, 1%, lowfat, 99% fat free Sealtest, Light 'n Lively, 1%, lowfat, 99% fat free Sealtest, Light 'n Lively, 1%, lowfat, peach and pineapple Sealtest, Light 'n Lively, 1%, lowfat, peach and pineapple Sealtest, Light 'n Lively, 1%, lowfat, garden salad, 99% fat free Sealtest, Light 'n Lively, 1%, lowfat, garden salad, 99% fat free | not listed<br>not listed   | 80.8<br>80.9<br>81.0<br>81.2<br>84.0<br>83.4<br>79.9<br>79.6<br>83.4<br>82.5                 | 5<br>5<br>5<br>1<br>1<br>1. %<br>1 . % | 86.0<br>84.0<br>94.0<br>92.0<br>100.0<br>100.0<br>77.0<br>63.0<br>150.0                          |
| 113<br>114<br>115<br>116<br>117<br>118<br>119<br>120<br>121    | Shop Rite, 4%, California Shop Rite, 4%, California Shop Rite, 4%, chunky Shop Rite, 4%, chunky Shop Rite, 4%, tiny Shop Rite, 4%, tiny Shop Rite, SomeThinLite, 1%, lowfat Shop Rite, SomeThinLite, 1%, lowfat Shop Rite, 4%, pineapple Shop Rite, 4%, pineapple   | 36-3417<br>36-3417<br>42-037<br>42-037<br>42-037<br>36-2345<br>42-037<br>42-037<br>36-2345<br>36-2345  | 79.6<br>79.3<br>81.2<br>81.1<br>80.2<br>80.4<br>81.2<br>80.9<br>75.2<br>76.4                 | 5<br>5<br>5<br>5<br>5<br>1<br>4<br>4   | 100.0<br>100.0<br>86.0<br>108.0<br>96.0  |
| 123<br>124   | Stew Leonard's, 4%, all natural<br>Stew Leonard's, 4%, all natural  | 36-1564<br>36-1564   | 80.6<br>79.3   | 5.<br>5                                | 96.0<br>102.0  |
| 125<br>126<br>127<br>128<br>129<br>130                         | Stop & Shop, 4%, large, all natural Stop & Shop, 4%, Targe, all natural Stop & Shop, 4%, Targe, all natural Stop & Shop, 4%, small, all natural Stop & Shop, 4%, small, all natural Stop & Shop, 1%, small, all natural, 99% fat free Stop & Shop, 1%, small, all natural, 99% fat free   | 36-3417<br>36-3417<br>36-3417<br>36-3417<br>36-3417<br>36-3417   | 79.3<br>79.4<br>78.8<br>77.9<br>81.8<br>81.6   | 5; 33;<br>5; 5;<br>5<br>1              | 104.0<br>128.0<br>118.0<br>200.0<br>320.0  |
| 131<br>132   | Shurfine, 4%<br>Shurfine, 4%  | 36-1564<br>36 <b>-</b> 1564  | 79.9<br>79.3   | 5<br>5                                 | 90.0<br>102.0  |
| 133  | University of Connecticut $^{2}$  | not listed   | 77.6   | -                                      | -  |
| 134<br>135<br>136<br>137                                       | Waldbaum's, 4%, California<br>Waldbaum's, 4%, California<br>Waldbaum's, 4%, pineapple<br>Waldbaum's, 4%, pineapple  | 42-100<br>42-100<br>42-100<br>42-100   | 80.4<br>78.4<br>68.4<br>68.1   | 5<br>4<br>4                            | 122.0<br>112.0<br>85.0<br>85.0   |
| 138<br>139   | Wawa, 4%, small, naturally flavored<br>Wawa, 4%, small, naturally flavored  | 36-1731<br>36-1731   | 80.8<br>80.6   | 5<br>5                                 | 96.0<br>94.0   |
| 140<br>141   | Zausner's, 4%, herb and garlic<br>Zausner's, 4%, herb and garlic  | 42-100<br>42-100   | 77.3<br>79.3   | 5<br>5                                 | 128.0<br>108.0   |

Footnotes to Table 2.

Labels on these samples stated 0 grams fat per 113 grams. We found 0.5 gram fat per 113 grams for sample 41 and 0.6 gram for sample 42.
 There were no nutrient claims on the label. We found 9.4 grams fat, 12.0 grams protein, 2.3 grams carbohydrate, and 140 calories per 113 grams.

| Claim<br>(g)                                       | Protein<br>% of claim<br>found   | <u>C</u> arb<br>Claim<br>(g)                     | ohydrate<br>% of claim<br>found  | Cal<br>Claim<br>(no.)   | ories<br>% of claim<br>found   | Sodium<br>found<br>(mg)  | Son<br>Claim     | rbate <sup>4</sup><br>Found<br>(%)                    | Sample<br>number   |
|--|--|--|--|---|--|--|------------------|---|--|
| 14<br>14<br>14<br>14<br>11<br>11<br>14<br>14       | 113.6<br>102.9<br>99.3<br>97.1<br>96.4<br>94.3<br>81.8<br>91.8<br>102.9<br>102.1<br>94.3 | 3<br>3<br>3<br>4<br>4<br>13<br>13<br>4<br>4<br>4 | 46.7<br>60.0<br>40.0<br>93.3<br>95.0<br>97.5<br>133.1<br>114.3<br>70.0<br>47.5<br>75.0<br>72.5 | 120<br>120<br>120<br>120<br>90<br>90<br>130<br>130<br>110<br>110<br>120 | 94.2<br>87.5<br>90.8<br>90.0<br>88.9<br>86.7<br>95.4<br>90.8<br>98.2<br>96.4<br>88.3<br>85.0 | 435<br>390<br>492<br>435<br>546<br>388<br>768<br>633<br>452<br>610<br>520<br>644 | +                | 0<br>0<br>0<br>0<br>0.01<br>0.09<br>0.04<br>0.03<br>0 | 77<br>78<br>79<br>80<br>81<br>82<br>83<br>84<br>85<br>86<br>87 |
| 14<br>14   | 87.9<br>106.4  | 4<br>4   | 87.5<br>25.0   | 120<br>120  | 90.0<br>95.0   | 390<br>456   | -                | 0.11<br>0.13  | 89<br>90   |
| 14<br>14   | 110.0<br>100.7   | 4<br>4   | 30.0<br>87.5   | 120<br>120  | 90.0<br>93.3   | 410<br>610   | _                | 0<br>0  | 91<br>92   |
| 14<br>14   | 95.0   | 4  | 97.5   | 120   | 95.8   | 384  | -                | 0   | 93   |
| 14<br>14<br>14<br>14                               | 100.7<br>105.7<br>97.1<br>97.1<br>100.7<br>102.9   | 4<br>4<br>4<br>4<br>4                            | 80.0<br>80.0<br>67.5<br>97.5<br>65.0<br>92.5   | 120<br>120<br>120<br>120<br>90<br>90                                    | 87.5<br>83.3<br>91.7<br>87.5<br>87.8<br>93.3   | 475<br>266<br>446<br>486<br>582<br>362   | -<br>-<br>-<br>- | 0<br>0<br>0<br>0<br>0<br>0<br>0.08                    | 94<br>95<br>96<br>97<br>98<br>99                               |
| 14<br>14<br>14                                     | 119.3<br>114.3<br>89.3   | 4<br>4<br>Ú                                      | 37.5<br>20.0<br>107.5  | 120<br>120<br>120   | 98.3<br>95.0<br>99.2   | 610<br>376<br>42   | -                | 0<br>0<br>0   | 100<br>101<br>102  |
| 12<br>12<br>12<br>12<br>12<br>12<br>12<br>12<br>13 | 92.5<br>101.7<br>109.2<br>105.0<br>105.8<br>103.3<br>74.2<br>89.2<br>88.5<br>90.8        | 4<br>4<br>4<br>4<br>11<br>11<br>5                | 115.0<br>87.5<br>52.5<br>60.0<br>70.0<br>100.0<br>105.5<br>92.7<br>90.0<br>94.0                | 110<br>110<br>110<br>110<br>80<br>80<br>100<br>100<br>90                | 91.8<br>99.0<br>92.7<br>90.9<br>88.5<br>92.5<br>89.0<br>86.7<br>87.8                         | 497<br>501<br>438<br>427<br>484<br>444<br>441<br>446<br>373<br>524               |                  | 0<br>0<br>0<br>0<br>0<br>0<br>0<br>0.02<br>0.02       | 103<br>104<br>105<br>106<br>107<br>108<br>109<br>110<br>111    |
| 14<br>14<br>14<br>14<br>14<br>14<br>14<br>11       | 95.0<br>98.6<br>86.4<br>98.6<br>102.1<br>98.6<br>78.6<br>90.0<br>78.2<br>79.1            | 4<br>4<br>4<br>4<br>4<br>4<br>4<br>15            | 70.0<br>82.5<br>67.5<br>47.5<br>85.0<br>120.0<br>110.0<br>82.5<br>106.0<br>97.3                | 120<br>120<br>120<br>120<br>90<br>90<br>120<br>120<br>140               | 94.2<br>93.3<br>85.8<br>83.3<br>96.7<br>96.7<br>90.8<br>88.3<br>85.0<br>81.4                 | 362<br>345<br>429<br>405<br>418<br>371<br>433<br>401<br>588<br>299               |                  | 0<br>0<br>0<br>0.04<br>0.03<br>0.04<br>0<br>0<br>0.12 | 113<br>114<br>115<br>116<br>117<br>118<br>119<br>120<br>121    |
| 14<br>14   | 82.1<br>82.1   | 4<br>4   | 102.5<br>127.5   | 120<br>120  | 86.7<br>93.3   | 452<br>548   |                  | 0<br>0  | 123<br>124   |
| 14<br>14<br>14<br>14<br>14                         | 97.1<br>84.3<br>92.9<br>75.0<br>98.6<br>92.9   | 4<br>4<br>4<br>4<br>4                            | 60.0<br>115.0<br>65.0<br>172.5<br>85.0<br>80.0   | 120<br>120<br>120<br>120<br>120<br>90                                   | 96.7<br>93.3<br>100.0<br>101.0<br>95.5<br>103.3  | 418<br>365<br>489<br>503<br>438<br>418   | -<br>-<br>-<br>- | 0 0 0 0 0 0   | 125<br>126<br>127<br>128<br>129<br>130                         |
| 14<br>14<br>-                                      | 102.9<br>104.3   | 4  | 57.5<br>47.5   | 120<br>120  | 88.3<br>92.5   | 484<br>497   | -                | 0   | 131<br>132   |
| 14<br>14<br>11<br>11                               | 78.6<br>99.3<br>81.8<br>88.2<br>82.1   | -<br>2<br>2<br>13<br>13                          | 190.0<br>170.0<br>170.0<br>168.5<br>95.0   | 120<br>120<br>130<br>130<br>130   | 94.2<br>98.3<br>118.5<br>120.0<br>85.8   | 446<br>342<br>435<br>441<br>622<br>421   | -<br>-<br>-      | 0<br>0<br>0<br>0<br>0                                 | 133<br>134<br>135<br>136<br>137                                |
| 14<br>14   | 92.9<br>92.9   | 4  | 67.5<br>1 <u>07.5</u>  | 120<br>120  | 86.7<br>104.2  | 384<br>622   | -<br>-           | 0   | 139<br>140   |
| 14   | 91.4   | 4  | 87.5   | 120   | 93.3   | 574  |                  | 0   | 141  |

The labels on samples 17 and 18 claimed 29 milligrams sodium per 113 grams and samples 41 and 42 claimed 55 milligrams per 113 grams.
 A zero level of sorbate means the amount found was less than 0.001%.

Table 3. Code period, age, keeping quality, and microbial contaminants in ricotta cheese

| Sample<br>number | Brand and type   | Code<br>period<br>(days) | Age at<br>purchase<br>(days) |
|------------------|--|--------------------------|------------------------------|
| 1                | A & P. part skim, all natural  | 45                       | 35                           |
| 2                | Axelrod's, part skim Axelrod's, whole milk   | 60<br>60                 | 46<br>24                     |
| 4                | Bella Cotta, whole milk, all natural   | 40                       | 38                           |
| 5<br>6           | Brunetto, part skim<br>Brunetto, whole milk, all natural, no additives, preservatives, chemicals                                   | 45<br>45                 | 11<br>24                     |
| 7<br>8           | Calabro, part skim<br>Calabro, whole milk  | 30<br>30                 | 0<br>14                      |
| 9                | Cutrufello's, whole milk, all natural  | 30                       | 8                            |
| 10<br>11         | Daitch, part skim, country packaged, all natural, no additives<br>Daitch, whole milk, country packaged, 100% natural, no additives | 45<br>45                 | 9<br>16                      |
| 12               | Guglietta, whole milk, natural   | 50                       | 38                           |
| 13<br>14         | Polly-O, part skim, natural, no preservatives<br>Polly-O, whole milk, natural, no artificial ingredients, preservatives, flavoring | 45<br>45                 | 33<br>26                     |
| 15               | Roma, whole milk, all natural, no additives or preservatives   | 30                       | 1                            |
| 16               | Sam Maulucci & Sons, whole milk, natural   | 21                       | 5                            |
| 17<br>18         | Sorrento, part skim<br>Sorrento, whole milk  | 56<br>56                 | 5<br>20                      |
| 19               | Stop & Shop, whole milk, all natural   | 45                       | 17                           |

Footnotes to Table 3:

Table 4. Nutrients per 113 grams (4 ounces) and percentage of acidity and sorbate in ricotta cheese

| Sample<br>number |  | Plant<br>permit<br>number         | Moisture<br>(%) |
|------------------|--|-----------------------------------|-----------------|
| 1                | A & P, part skim, all natural  | 34-1138                           | 75.5            |
| 2                | Axelrod's, part skim Axelrod's, whôle milk   | B-0355 <sup>2</sup><br>not listed | 73.0<br>73.4    |
| 4                | Bella Cotta, whole milk, all natural   | 3893 <sup>2</sup>                 | 70.8            |
| 5<br>6           | Brunetto, part skim<br>Brunetto, whole milk, all natural, no additives, preservatives, chemicals                                   | not listed<br>not listed          | 73.6<br>73.8    |
| 7<br>8           | Calabro, part skim<br>Calabro, whole milk  | not listed<br>not listed          | 70.1<br>74.2    |
| 9                | Cutrufello's, whole milk, all natural  | not listed                        | 70.7            |
| 10<br>11         | Daitch, part skim, country packaged, all natural, no additives<br>Daitch, whole milk, country packaged, 100% natural, no additives | 36-3453<br>36-3453                | 73.7<br>71.8    |
| 12               | Guglietta, whole milk, natural   | not listed                        | 70.5            |
| 13<br>14         | Polly-O, part skim, natural, no preservatives<br>Polly-O, whole milk, natural, no artificial ingredients, preservatives, flavoring | 36-8071<br>36-8071                | 73.2<br>70.4    |
| 15               | Roma, whole milk, all natural, no additives or preservatives   | not listed <sup>3</sup>           | 73.0            |
| 16               | Sam Maulucci & Sons, whole milk, natural   | not listed                        | 71.4            |
| 17<br>18         | Sorrento, part skim<br>Sorrento, whole milk  | not listed<br>not listed          | 70.6<br>68.0    |
| 19               | Stop & Shop, whole milk, all natural   | 34-751                            | 73.6            |

Footnotes to Table 4:

 $<sup>^{</sup>m 1}$  Mold growth on surface when purchased. Thus, microbial analyses not made.

None of the samples declared sorbate on the label; a zero level of sorbate indicates amount found was less than 0.001%.

| Keeping<br>quality<br>(days) | Yeasts<br>(no./g) | Molds<br>(no./g) | Coliform<br>bacteria<br>(no./g) | Gram Negativ<br>Proteolytic<br>(no./g) | e Bacteria<br>Lipolytic<br>(no./g) | Acidity<br>(%) | Sample<br>number |
|------------------------------|-------------------|------------------|---------------------------------|--|------------------------------------|----------------|------------------|
| 45                           | <10               | <10              | < 10                            | 10                                     | «·10                               | 0.51           | 1                |
| 14<br>36                     | <10<br><10        | <10<br><10       | <10<br><10                      | <10<br><10                             | <10<br><10                         | 0.48<br>0.41   | 2<br>3           |
| 40                           | < 10              | <10              | < 10                            | 1,400                                  | 1,500                              | 0.63           | 4                |
| 45<br>45                     | <10<br><10        | <10<br><10       | < 10<br>< 10                    | 10<br><10                              | < 10<br>< 10                       | 0.51<br>0.52   | 5<br>6           |
| 16<br>30                     | <10<br><10        | <10<br><10       | <10<br>10                       | <10<br>120                             | <10<br>210                         | 0.70<br>0.50   | 7<br>8           |
| 16                           | <10               | <10              | <10                             | 700                                    | 6,500                              | 0.59           | 9                |
| 45<br>45                     | <10<br><10        | <10<br><10       | < 10<br>< 10                    | <10<br>10                              | <10<br><10                         | 0.52<br>0.52   | 10<br>11         |
| 50                           | <10               | < 10             | < 10                            | <10                                    | < 10                               | 0.47           | 12               |
| 1<br>45                      | <u> </u>          | -<br><10         | -<br><10                        | <10                                    | <10                                | 0.53<br>0.51   | 13<br>14         |
| 32                           | <10               | <10              | 30                              | 700                                    | 900                                | 0.58           | 15               |
| 21                           | <10               | < 10             | 130                             | 500                                    | 300                                | 0.51           | 16               |
| 1<br>56                      | <10               | < 10             | <10                             | 120,000                                | <10                                | 0.57<br>0.58   | 17<br>18         |
| 33                           | <10               | <10              | <10                             | <10                                    | <10                                | 0.40           | 19               |

 $<sup>^{2}</sup>$  Sample rejected for having an off-taste but probably not of microbial origin.

| Claim<br>(g) | Found<br>(g) | Prot<br>Claim<br>(g) | tein<br>Found<br>(g) | Carboh<br>Claim<br>(g) | ydrate<br>Found<br>(g) | Calo<br>Claim<br>(no.) | Found<br>(no.) | Soc<br>Claim<br>(mg) | fium<br>Found<br>(mg) | Sorbate <sup>1</sup><br>found<br>(%) | Sample<br>number |
|--------------|--------------|----------------------|----------------------|------------------------|------------------------|------------------------|----------------|----------------------|-----------------------|--------------------------------------|------------------|
| 8            | 10.9         | 13                   | 10.3                 | 4                      | 4.9                    | 130                    | 156            | -                    | 198                   | 0                                    | 1                |
| _            | 12.2<br>11.9 |                      | 13.6<br>11.7         | -                      | 3.1<br>4.9             | -                      | 174<br>171     | -                    | 353<br>88             | 0.08<br>0.09                         | 2                |
| -            | 14.3         | -                    | 12.0                 | -                      | 4.8                    | -                      | 193            | -                    | 173                   | 0                                    | 4                |
| 12<br>13     | 10.8<br>12.0 | 10<br>16             | 10.2<br>10.7         | <b>4</b><br>5          | 7.⊺<br>5.4             | 170<br>190             | 164<br>170     | 186<br>190           | 207<br>133            | •0<br>0                              | 5<br>6           |
| 10<br>13     | 13.5<br>13.1 | 11<br>14             | 14.1<br>11.2         | 4<br>4                 | 4.3<br>3.2             | 170<br>180             | 192<br>173     | -                    | 503<br>346            | 0<br>0                               | 7<br>8           |
| -            | 12.0         | -                    | 13.8                 | -                      | 5.1                    | -                      | 181            | -                    | 192                   | 0                                    | 9                |
| 12<br>13     | 10.9<br>15.6 | 10<br>16             | 12.8<br>12.1         | 4<br>6                 | 4.3<br>2.6             | 170<br>190             | 164<br>196     | 186<br>1 <b>9</b> 0  | 286<br>184            | 0                                    | 10<br>11         |
| -            | 16.5         | -                    | 11.5                 |                        | 3.7                    | -                      | 206            | -                    | 254                   | 0                                    | 12               |
| 12<br>14     | 12.0<br>15.6 | 14<br>14             | 10.8<br>14.7         | 4<br>4                 | 6.0<br>1.7             | 180<br>200             | 173<br>203     | -                    | 306<br>277            | 0<br>0                               | 13<br>14         |
|              | 13.5         | -                    | 13.2                 | -                      | 2.2                    | -                      | 180            | -                    | 207                   | 0                                    | 15               |
| -            | 14.3         | -                    | 12.1                 | -                      | 4.5                    | -                      | 192            | -                    | 201                   | 0                                    | 16               |
| -            | 13.4<br>17.5 | -                    | 11.4<br>11.8         | -                      | 6.9<br>5.3             | -                      | 191<br>223     | -                    | 373<br>254            | 0<br>0                               | 17<br>18         |
| 14           | 13.3         | 11                   | 11.0                 | 4                      | 3.8                    | 190                    | 176            | 190                  | 150                   | 0                                    | 19               |

 $<sup>^{\</sup>rm 2}$   $\,$  This number is not a registered permit number.

 $<sup>^{3}\,\,</sup>$  No plant permit number listed but cheese made by Calabro Cheese Corp.

Only about 13% of the cottage cheese samples contained large numbers (greater than 1,000 per gram) of proteolytic or lipolytic bacteria (Table 1). This low number of samples containing gram negative bacteria again attests to satisfactory handling and packaging of the cottage cheese.

Six samples of ricotta cheese contained large numbers of gram negative lipolytic and proteolytic bacteria (Table 3).

### Additives

Almost half (43%) of the cottage cheese did not declare use of a stablilizer (Table 1). The stabilizers commonly used are gums and carrageenen. Occasionally calcium sulfate, mono- and di- glycerides and lecithin are used. Stabilizers are added so that the cream will adhere better to the curd particles and prevent the presence of "free" cream.

All except two cottage cheeses that declared sugar had been added contained either fruit or vegetables (Table 1). The only exceptions are samples 53 and 54. Some manufacturers added citric acid, probably to help improve the flavor. Six samples claimed an addition of artificial flavor.

Three samples of ricotta cheese stated that vinegar or acetic acid was used as a starter (Table 3, samples 1, 7, and 8), and two samples stated use of a stabilizer (Table 3, samples 2 and 3).

Acidity:

The acidity of the cottage cheeses ranged from 0.83 to 1.66% (Table 1). The higher the acidity, the tarter the product. There is nothing detrimental about a high or low acidity but only a personal preference of how tart one prefers his cottage cheese. Thus, samples 37 and 38 stated on the label that they were "tangy" and the acidity of these samples was higher than the usual level of about 1%.

The average acidity of the ricotta cheese was 0.53% (Table 3), considerably lower than the 1.14% average for cottage cheese. This only confirms that ricotta cheese is blander, or less tart, than cottage cheese.

### Curd size:

We examined cottage cheeses with labels stating that the curd size was large, small, and even tiny. California and chunk style are usually a large curd. Curd size is a matter of personal choice and generally does not affect the taste of the cheese, only the consistency. However, we have observed that many times two containers of the same brand, labeled either large or small, both contained essentially the same size curd. Lowfat cottage cheeses generally had a finer curd size than regular (4%) cottage cheese.

### Sodium Content:

Some people limit their salt intake, and thus we show in Tables 2 and 4 the sodium content of the cottage and ricotta cheeses. Only two brands of cottage cheese made a statement on sodium content on the label. Interestingly, one brand (Table 2, samples 65 and 66) claimed no salt was added. of these samples (number 65) was low in sodium, the other (number 66) contained as much sodium as most of the other samples. The label on sample 93 also stated no salt was added, yet this sample contained almost 400 milligrams of sodium per 113 grams; the label on sample 102 also claimed no salt was added and only 42 milligrams of sodium were found per 113 grams. The average content of cottage cheese samples, sodium for all except those stating no salt was added, 472 milligrams per 113 grams (Table 2).

The sodium content of the ricotta cheeses averaged 246 milligrams per 113 grams, about half the average amount found in cottage cheese (Table 4).

# Moisture Content:

The moisture content of creamed cottage cheese averaged about 80% and for flavored and lowfat cheese about 82%. In all, 20 samples of cottage cheese exceeded the Federal standard of 80% moisture for creamed cottage cheese and 82.5% for lowfat cottage cheese (Table 2).

### Preservatives:

Only 16 of the cottage cheese samples declared on the label that sorbate was added (Table 2). This preservative, however, was found in 33 of the samples. In two cases sorbate was declared but not found.

None of the ricotta cheeses declared use of sorbate on the label (Table 4) but two samples contained this preservative.

### Nutrients:

We determined how closely the cottage cheeses adhered to their label claims for fat, protein, carbohydrate, and calories (Table 2). For all samples the average fat content was 107% of claim (range 30 to 180%, The lowfat samples averaged 150% Table 5). of the amount claimed. Samples claiming a minimum of 4% fat averaged about 100% of The flavored cheeses, claim. those with fruit and vegetables, averaged only about 85% of the claimed amount. Some of these flavored samples claimed a minimum of 4% fat while others stated they were lowfat (1 to 2% fat) (Table 2).

The average protein content for all types of cottage cheese was over 90% of the amount claimed (Table 5). The average carbohydrate content varied among types of cottage cheese from a high of 104% for flavored cheeses to a low of 77% for regular creamed cottage cheese. The determinations for carbohydrate include all the lactose (milk sugar) which is not converted lactic acid during the fermentation of the milk to form the curd and is entrapped in the curd particles, as well as any carbohydrate that is added in fruitcontaining cheese. The average percent of claim for carbohydrate for all samples was 84.9% (Table 5).

Table 5. Average percent of label claim for nutrients in 140 samples of cottage cheese

| Type of cheese | Nutrient |         |              |          |  |
|----------------|----------|---------|--------------|----------|--|
|                | Fat      | Protein | Carbohydrate | Calories |  |
| All samples    | 107.4    | 96.2    | 84.9         | 92.0     |  |
| 4% Fat minimum | 100.7    | 96.3    | 77.3         | 91.3     |  |
| Lowfat         | 150.0    | 99.6    | 88.6         | 95.5     |  |
| Flavored       | 84.5     | 92.3    | 104.4        | 90.6     |  |

Caloric content for all types of cottage cheese averaged over 90% of the amount claimed (Table 5).

Since about half of the ricotta cheeses

did not contain any nutrient claims on the label, data for individual samples shown in Table 4 for fat, protein, carbohydrate are given as grams found per 113 grams (4 ounces). Calories are given as number per 113 grams.

The average amount of nutrients found for whole milk and part skim milk ricotta cheese is shown in Table 6. There is no large difference in fat content between the whole and part skim products. In fact, some of the part-skim milk products contained as much or more fat than the whole milk ricotta cheeses (Table 4). An interesting oddity shown in Table 4, is that samples 2 and 3 from the same manufacturer. one whole milk and the other part-skim milk, had about the The same is true for same amount of fat. samples 7 and 8. Protein, carbohydrate, and caloric content of all ricotta samples was about the same (Tables 4 and 6).

Table 6. Average nutrients in grams and number of calories found per 113 grams (4 ounces) in 19 samples of ricotta cheese

| Type of cheese |      |         |              |          |
|----------------|------|---------|--------------|----------|
|                | Fat  | Protein | Carbohydrate | Calories |
| Whole milk     | 14.1 | 12.2    | 3.9          | 189      |
| Part-skim milk | 12.0 | 11.9    | 5.2          | 173      |

# CONCLUSIONS

Most (81%) of the cottage cheese samples were of acceptable quality to the date stamped on the carton as the last day of sale when stored at 40 F (4.4 C) after purchase. Most samples were of good microbial quality and contained few contaminating yeasts, molds, or bacteria.

Nutrients were close to the amounts claimed. Lowfat cottage cheese on the average contained more fat (150%) than the amount indicated on the label but within amounts specified by Federal regulations (1 to 2%). Sodium content averaged about 472 milligrams per 113 grams (4 ounces).

About 11% of the samples declared use of sorbate on the label. However, 23% of the cottage cheeses were found to contain this preservative.

Most of the ricotta cheeses also, were found to be of satisfactory microbial quality but only 58% remained of acceptable quality to the date stamped on the carton. Sodium content averaged 246 milligrams per 113 grams. There was not a large difference on the average between whole milk and part skim milk ricotta.

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